# Elevate Double Hung Insert

Unit Features	1
Minimum and Maximum Guidelines	3
Certified Sizes and Ratings	4
Egress Formulas	5
Measurement Conversions	6
Measurement Conversions - Field Measurement	7
Mulling Guidelines	8
Section Details: Operating (Interior Install)	ç
Section Details: Operating (Exterior Install)	10
Section Details: Picture/Transom (Interior Install)	11
Section Details: Picture/Transom (Exterior Install)	12
Section Details: Mullions	13
Section Details: Frame Expander	14
Divided Lite Options (Not to scale)	15



### **Unit Features**

Elevate Double Hung Insert: ELDHIN

Elevate Double Hung Insert Picture: ELDHINP Elevate Double Hung Insert Transom: ELDHINT

For applicable certification and code information, refer to the Introduction and Product Performance chapter.

#### Frame and Sash:

- The frame and sash exteriors are made of Ultrex<sup>®</sup>.
- Exterior colors: Stone White, Pebble Gray, Bronze, Cashmere, Gunmetal, or Ebony. Frame and sash color may be selected independently.
- The interior is non finger-jointed pine, kiln dried to a moisture content of 6-12% at time of fabrication. Water-repellent, preservative treated.
- Interior wood is available as Pine bare wood or factory-applied white, clear, or designer black finishes. Frame and sash color may be selected independently.

#### Frame:

• Composite frame thickness is 1 13/16", (46). Frame width is 3 1/4", (83). Sloped sill with 8 degree bevel. Non finger-jointed pine interior frame liner is applied to all units. Ultrex is .075" (2) thick. Sloped sill with 8 degree bevel.

#### Sash

Composite sash thickness is 1 17/32" (39). Ultrex is .070" (2) thick. Sash can be replaced but cannot be re-glazed.

#### Hardware:

- The balance system is a coil spring block and tackle system, with nylon cord and zinc locking clutch.
- Both sash tilt into the room for cleaning or removal for painting without removing the screen.
- High-pressure zinc die cast check rail lock and keeper.
- Lock employs a cam-lock mechanism.
- · Color: Almond Frost, White, or Matte Black. Optional Bright Brass, Oil Rubbed Bronze, and Satin Nickel.
- Each sash employs spring loaded tilt latches to allow for easy tilting or sash.
- On units 42 3/32" (1069) and wider, two locks are mounted.
- Optional factory applied Window Opening Control Device is available on all sizes. A system consisting of an acetal lever housed
  in an acetal shell on each stile of the top sash. This device works in accordance to ASTM F2090-17 standard specification for
  window fall prevention devices with emergency escape.
- o Color: White, Beige, or Black.
- Optional field-applied flush-mounted, die-cast sash lift.
- · Available Colors: Almond Frost, White, Bright Brass, Satin Nickel, Oil Rubbed Bronze, and Matte Black finishes.

### Installation:

- Operator
  - Secure the jambs with minimum of two #8 x 3" pan head screws.
  - Maximum spacing of jambs not to exceed 3/16".
  - Secure the head jamb with either zero or two #8 x 3" pan head screws.
- Picture:
- Secure the jambs with minimum of two #8 x 3" pan head screws.
- Maximum spacing of jambs not to exceed 3/16".
- Secure the head jamb with two #8 x 3" pan head screws.

### Weather Strip:

- All units are dual weather stripped.
- All weather strip is beige, black, or white in color.
- Jamb weather strip is a robust fabric covered foam weather strip that is inserted into a rigid vinyl jamb carrier and used to seal sash to jambs. An additional jamb weather strip is inserted into Ultrex/wood and seals bottom sash to jamb.
- Parting stop is vinyl with a flexible leaf seal to seal between the header and the upper sash.
- Check rail weather strip is a hollow bulb.
- Bottom rail extension has a hollow bulb weather strip that interfaces against the Ultrex sill and jamb weather strip.
- Picture and transom units is a hollow bulb weather strip that is inserted into rigid vinyl jamb carrier and head jamb carrier to seal sash.



### **Unit Features Continued**

### Screen:

- Full screen is standard. Half-screen option is available.
- Screen Frame: Aluminum Screen Frame. Option: None
  - Color to match exterior frame color
- Marvin BrightView™, Options: None.
- · Spring loaded pins for installation.

### Glazing:

- Dual-pane units are manufactured with an 11/16" (17) IG with Low E1, Low E2, Low E2/ERS, Low E3, Low E3/ERS, or no coating.
  - 3.1/4.7 glass is available.
- Gas Fill: Argon or Air
- Glazing Seal: Silicone bedding on the exterior and interior surfaces utilized in a sandwich style sash
- Glass Types Available:
- Tempered and/or obscure, and California Fire glass (annealed exterior and tempered interior glazing configuration),
   Laminated, Safety Laminated.
- · Insulating glass is manufactured and tested.
- · Decorative glass options: Glue Chip, Rain, Reed, Narrow Reed, Frost, Tinted (bronze, gray, or green)
- Decorative glass is not available with Low E1, Low E3/ERS, or STC/OITC options.
- STC/OITC values are available for 3.1mm glass.
  - Optional 3.1/4.7 mm STC/OIYC upgrade glass is available. See Product Performance chapter for STC and OITC ratings

## Interior / Exterior Simulated Divided Lites (SDL):

- Interior bar: 7/8" (22) wide bars
- · Pine non finger-jointed wood, factory-applied white, clear, and designer black finishes
- Exterior bar: 7/8" (22) wide bars Ultrex, finish to match exterior
- · Patterns available: Rectangle, Cottage style cut, 9 lite Prairie cut or 6 lite Prairie for top sash, bottom sash, or both.
- Available with or without aluminum interior spacer bar in airspace.
- ELDHP Only: Simulated check rail option: 2 11/32" (60).
- Patterns available: simulated rail in standard center or customer specified location with 7/8" (22) patterns above, below or both
  in patterns of rectangular equal lite or prairie lite cut.
- SDL spacer bars are available.
- Not available with rain, reed and narrow reed decorative glass patterns. Glue chip pattern requires tempered glass. Tinted glass available without spacer bar only.

### Grilles-Between-The-Glass (GBG):

- 23/32" (18) contoured aluminum bar placed between two panes of glass
- Pattern: Standard rectangular pattern, 6 or 9 lite Prairie cut, or Cottage style cut
- · Exterior colors: Stone White, Pebble Gray, Bronze, Cashmere, Gunmetal, or Ebony
- · Interior Colors: White, Bronze, or Black.
- Not available with tinted glass.
- GBG is available on Laminated glass with a spacer bar 9.8mm or larger.

NOTE: NFRC values are now located on www.marvin.com.



## **Minimum and Maximum Guidelines**

Unit Type		Min IC	Width	Min IO	Height	Max IC	) Width	Max IO Height		Glass Size	
Oili	туре	in	mm	in	mm	in	mm	in	mm	Sq. Feet	Sq. Meters
ELDHIN	Insulating Glass	18 3/8	(467)	28 1/8	(714)	54 3/8	(1381)	84 1/4	(2140)	26 3/64	2.420
ELDHIN TR	Insulating Glass	18 3/8	(467)	16 1/8	(410)	62 3/8	(1584)	24 1/4	(616)	7 3/16	0.668
ELDHIN P	Insulating Glass	18 3/8	(467)	23 5/8	(600)	58 3/8	(1483)	84 1/4	(2140)	28 41/64	2.661
ELDHIN P	Insulating Glass	18 3/8	(467)	23 5/8	(600)	62 3/8	(1584)	80 1/4	(2038)	29 1/4	2.717
ELDHIN-C*	Insulating Glass	18 3/8	(467)	36 1/8	(918)	54 3/8	(1381)	68 1/4	(1734)	23 11/32	2.169
ELDHIN-RC**	Insulating Glass	18 3/8	(467)	36 1/8	(918)	54 3/8	(1381)	68 1/4	(1734)	23 11/32	2.169

NOTE: Special Size Cottage and Reverse Cottage Style ELDHIN units are available in frame sizes; width of 18 to 54 and height of 36.5 to 68.5. The Height Ratio being .402/.598 (\*Cottage Style) or .598/.402 (\*\*Reverse Cottage Style).

NOTE: Special Sizes are available in 1/64" (0.4) increments, not to exceed the frame size measurement maximum or minimum in the table above.



# **Certified Sizes and Ratings**

Product	Air Tested	Water Tested	Certification	Design Pressure	Max Overall Width			Max Overall Height	
Floduct	to psf	to psf	Rating	(DD)	in	mm	in	mm	
ELDHIN	1.57	6.06	LC-PG40-H	DP40	42.093	(1069)	84	(2134)	
ELDHIN	1.57	5.30	LC-PG35-H	DP35	54	(1372)	84	(2134)	
ELDHIN TR	1.57	6.06	LC-PG40-FW	DP40	62	(1575)	24.5	(622)	
ELDHIN P	1.57	6.06	LC-PG40-FW	DP40	58	(1473)	84	(2134)	
ELDHIN	1.57	6.06	LC-PG40-H	DP40	42.093	(1069)	84	(2134)	
ELDHIN-C*	1.57	6.06	LC-PG40-H	DP40	42.093	(1069)	68.5	(1740)	
ELDHIN-C*	1.57	5.30	LC-PG35-H	DP35	54	(1372)	68.5	(1740)	
ELDHIN-RC**	1.57	6.06	LC-PG40-H	DP40	42.093	(1069)	68.5	(1740)	
ELDHIN-RC**	1.57	5.30	LC-PG35-H	DP35	54	(1372)	68.5	(1740)	

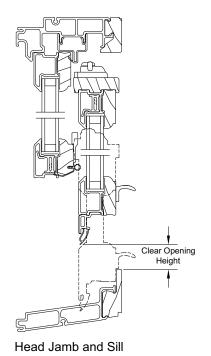
<sup>\*</sup> Cottage Style unit

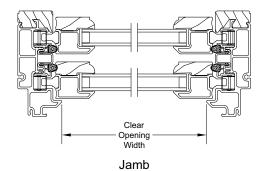
<sup>\*\*</sup> Reverse Cottage Style unit



# **Egress Formulas**

Elevate Double Hung Insert Egress Unit Minimum Opening Conversion From Frame Size							
Minimum Value for Net Clear Opening Desired Dimension Formula							
20 Inches	Egress Opening Width (Inches)	= Frame OM Width – 3.656					
24 Inches	Egress Opening Height (Inches)	= (Frame OM Height/2) – 5.488					
5.7 Square Feet	Egress Opening Area (SQFT)	= (Egress Width x Egress Height) / 144					







## **Measurement Conversions**

Elevate Double Hung Insert								
Unit Measurements		Widt	h	Hoight				
From	То	vviat	Height					
Daylight Opening	in	mm		in	mm			
Daylight Opening	Bottom Sash OM	+ 3 1/4	(83)		+ 3 1/4	(83)		
Daylight Opening	Top Sash OM	+ 3 1/4	(83)		+ 3 1/4	(83)		
Daylight Opening	Glass OM	+ 1 1/16	(27)		+ 1 1/16	(27)		
Daylight Opening	Full Screen OM	+ 3 13/16	(97)	X 2	+ 7 9/32	(185)		
Daylight Opening Bottom Sash	Half Screen OM	+ 3 13/16	(97)		+ 4 1/32	(102)		
Daylight Opening	Frame OM @ Exterior	+ 6 23/64	(161)	X 2	+ 9 1/8	(232)		
Inside Opening		in	mm		in	mm		
Inside Opening	Bottom Sash OM	-3 15/32	(88)	÷ 2	-1 1/8	(29)		
Inside Opening	Top Sash OM	-3 15/32	(88)	÷ 2	-1 1/8	(29)		
Inside Opening	Daylight Opening	-6 47/64	(171)	÷ 2	-4 3/8	(111)		
Inside Opening	Glass OM	-5 43/64	(144)	÷ 2	-3 5/16	(84)		
Inside Opening	Full Screen OM	-2 29/32	(74)		-1 15/32	(37)		
Inside Opening	Half Screen OM	-2 29/32	(74)	÷ 2	-11/32	(09)		
Inside Opening	Frame OM @ Interior	-3/8	(10)		-1/4	(06)		
Inside Opening	Frame OM @ Exterior	-3/8	(10)		+ 3/8	(10)		

Elevate Double Hung Insert Transom								
Unit Measurements		Width		Height				
From	То	vviu		Height				
Daylight Opening		in	mm	in	mm			
Daylight Opening	Sash OM	+ 3 1/4	(83)	+ 3 1/4	(83)			
Daylight Opening	Glass OM	+ 1 1/16	(27)	+ 1 1/16	(27)			
Daylight Opening	Frame OM @ Exterior	+ 6 11/32	(161)	+ 6 13/16	(173)			
Inside Opening		in	mm	in	mm			
Inside Opening	Sash OM	-3 15/32	(88)	-3 3/16	(81)			
Inside Opening	Daylight Opening	-6 23/32	(171)	-6 7/16	(163)			
Inside Opening	Glass OM	-5 21/32	(144)	-5 3/8	(137)			
Inside Opening	Frame OM @ Interior	-3/8	(10)	-1/4	(06)			
Inside Opening	Frame OM @ Exterior	-3/8	(10)	+ 3/8	(10)			

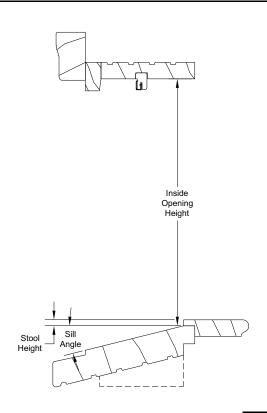
Elevate Double Hung Insert						
IO to Frame Size Height						
Existing Sill Angle	Conversions					
8° and greater	3/8	(10)				
7°	5/16	(8)				
6°	3/16 (5)					
5°	1/8 (3)					
4°	1/16	(2)				
3°	0	()				
2°	-1/8	(3)				
1°	-3/16 (5)					
0°	-1/4	(6)				

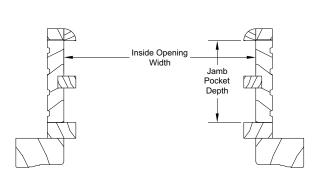
NOTE: All conversions are based off of an existing 8+ degree sill. Please refer to the chart on the right for additional existing angle inside opening to frame size height conversions.



# **Measurement Conversions - Field Measurement**

Conversion from Field Measurement to Frame OM							
Width							
Condition Formula							
If blind stop width is 1/2 inch or less ELDHIN frame OM width = inside opening width - 0.375							
	Height						
Condition Type of Sill Formula							
If old sill angle is 8 degrees or more but less than 14 degrees 8 degree bottom sill ELDHIN frame OM height = inside opening height + 0.3							





Elevate Double Hung Insert						
IO to Frame Size Height						
Conversions						
3/8	(10)					
5/16	(8)					
3/16	(5)					
1/8	(3)					
1/16	(2)					
0	()					
-1/8	(3)					
-3/16	(5)					
-1/4	(6)					
	3/8 5/16 3/16 1/8 1/16 0 -1/8 -3/16					



# **Mulling Guidelines**

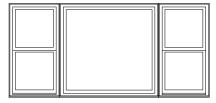
Multiple assemblies can be factory mulled: up to 5 units wide by 1 unit high.

**MAXIMUM INSIDE OPENING** not to exceed 112 7/8" (2867) x 84 1/4" (2140).

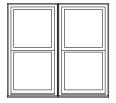
NOTE: Field mulling beyond the above limitations is not recommended.

## **Calculating Total Inside Opening for Assemblies**

- WIDTH: ADD Frame Widths + 3/8" (10)
  - Tolerance = 3/16" (10) from frame to Inside Opening at left and right jamb.



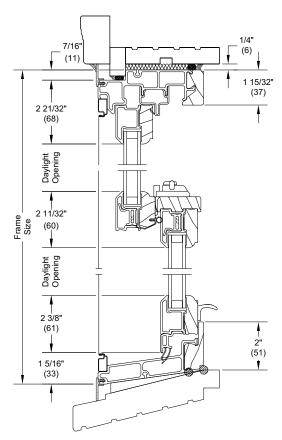
3 Units Wide 1 Unit High



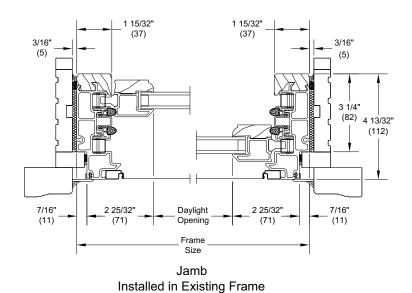
2 Units Wide 1 Unit High



# **Section Details: Operating (Interior Install)**

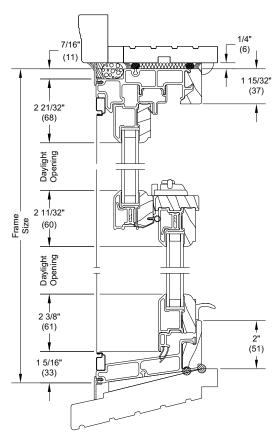


Head Jamb and Sill 8 Degree Bevel Sill Installed in Existing Frame

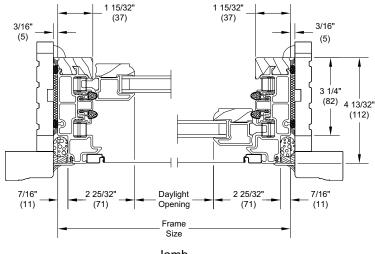




# **Section Details: Operating (Exterior Install)**



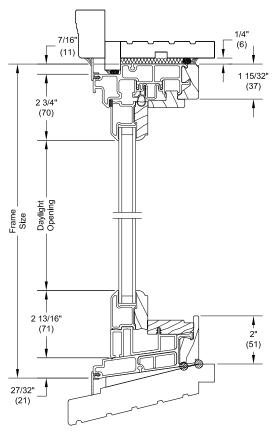
Head Jamb and Sill 8 Degree Bevel Sill Installed in Existing Frame



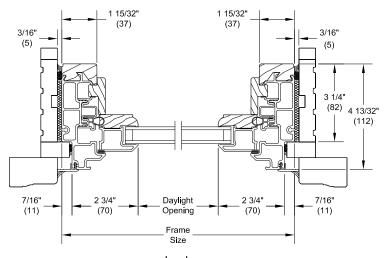
Jamb
Installed in Existing Frame



# Section Details: Picture/Transom (Interior Install)



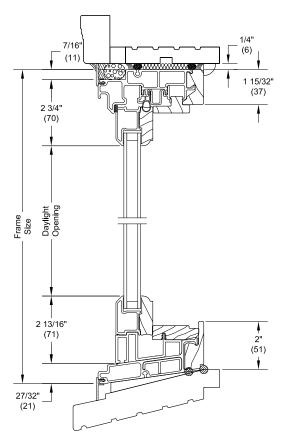
Head Jamb and Sill 8 Degree Bevel Sill Installed in Existing Frame



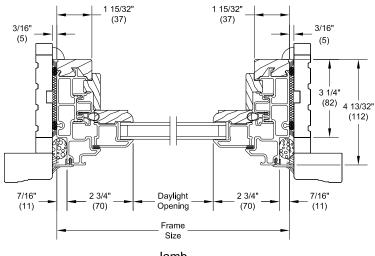
Jamb Installed in Existing Frame



# Section Details: Picture/Transom (Exterior Install)



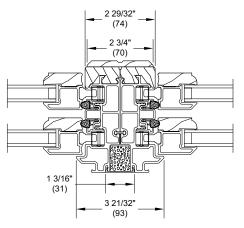
Head Jamb and Sill 8 Degree Bevel Sill Installed in Existing Frame



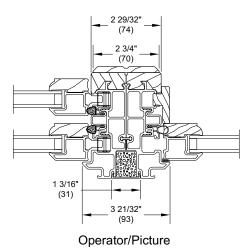
Jamb Installed in Existing Frame



# **Section Details: Mullions**

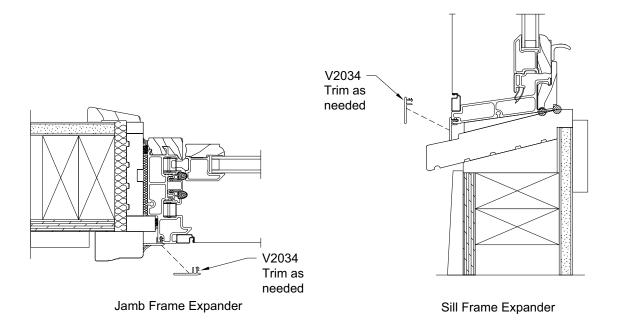


Operator/Operator



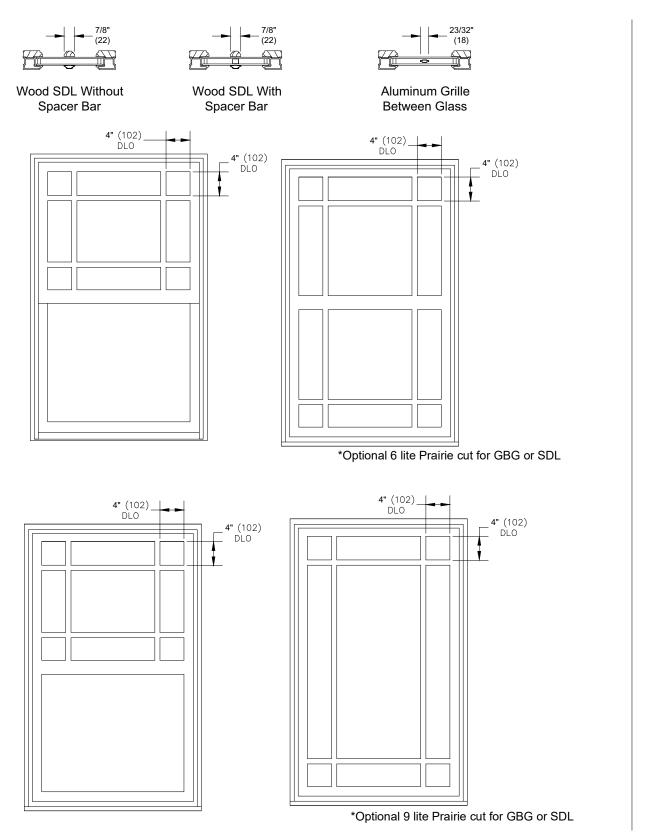


# **Section Details: Frame Expander**





# **Divided Lite Options (Not to scale)**



NOTE: 4" (102) DLO lite cut minimum for 7/8" (22) pattern



## **Divided Lite Options**

Double Hung Insert SDL, GBG Equal Lite Cut									
		Width			Height				
Product	Frame	Width	Lite Cut Pattern	Frame	Lite Cut				
	in	mm		in	mm	Pattern			
	18	(457)	2W	28 1/2	(724)	2H			
ELDHIN	26 3/32	(663)	3W	72 1/2	(1842)	3H			
ELDITIIN	38 3/32	(968)	4W						
	50 3/32	(1272)	5W						
ELDHIN P	18	(457)	2W	16 1/2	(419)	1H			
	26 3/32	(663)	3W	24 1/2	(622)	2H			
ELDIIIN	38 3/32	(968)	4W	28 1/2	(724)	4H			
	50 3/32	(1272)	5W	72 1/2	(1842)	6H			
	18	(457)	2W	TOD	2H				
ELDHIN-C*	26 3/32	(663)	3W	TOP SASH		211			
ELDI IIIN-C	38 3/32	(968)	4W	POTTO	DOTTOM CACIL				
	50 3/32	(1272)	5W	BOTTOM SASH		3H			
	18	(457)	2W	TOP SASH		3H			
ELDHIN P-	26 3/32	(663)	3W	TOP SASH		JΠ			
RC*	38 3/32	(968)	4W	DOTTOM CACLL		2H			
	50 3/32	(1272)	5W	BOTTOM SASH		ΖΠ			

<sup>\*</sup>ELDHIN-C (Cottage Style) and \*\*ELDHIN-RC (Reverse Cottage Style) units are available in frame heights of 36 1/2" to 68 1/2' only. Sash ratio is .402/.598 for Cottage Style units and .598/.402 for Reverse Cottage Style units.

### NOTES:

- When frame width or height are between two sizes, refer to the smaller size shown for the default lite cut pattern.
- Rectangle GBGs for special size units will default to the next smaller standard size lite pattern. Also available will be Prairie patterns, Cottage patterns, and customer specified equal rectangular lite patterns.
- Rectangular SDL for special size units will default to the next smaller standard size lite pattern. Also available will be Prairie patterns, Cottage patterns, and customer specified equal rectangular lite patterns.
- Prairie GBG and SDL available in 9 lite and 6 lite top, bottom, left, and right patterns.
- Cottage GBGs and SDL for special size units will default to the next smaller standard size lite pattern. Cottage GBGs and SDL are also available in customer selected lite patterns.
- Maximum number of lites wide and high for equal lite SDL option is 11 lites.
- Minimum DLO measurement for equal lite SDL option is 4" (102) and will be validated by OMS.
- Minimum DLO measurement for equal lite GBG option is 3" (76) and will be validated by OMS.
- Standard DLO measurement for Prairie GBG and SDL options is 4" (102). Special DLO corners are n/a.
- Standard DLO height measurement for Cottage SDL option is 10" (254). Minimum DLO height is 8" (203) for one high pattern. Minimum DLO height is 4" (102) for two high patterns.
- Standard DLO height measurement for Cottage GBG option is 10" (254). Minimum DLO height is 3" (76) for one and two high patterns.
- Simulated Rail: Rectangular, Prairie 6-Lite and 9-Lite SDL patterns are available with Simulated Rail.
- Simulated Rail: Custom ratio and specified DLO are available with Simulated Rail and will be validated by OMS.