



Elevate Aluminum Direct Glaze Round Top

Replacement Parts

Specifications and technical data are subject to change without notice.

Numbers listed in () parentheses are metric equivalents in millimeters rounded to the nearest whole number.

Suggested fasteners are not included and must be ordered separately.

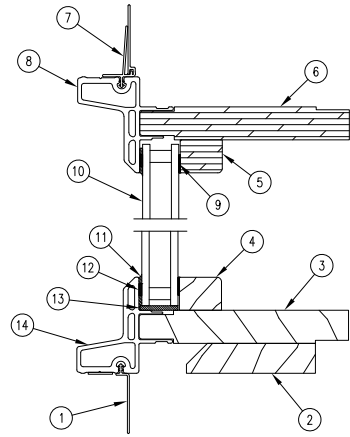
Illustrations are not to scale.

Contents

Product History.....	2
Part Identification - Direct Glaze Round Top - Casement.....	4
Part Identification - Direct Glaze Round Top - Double Hung.....	5
Miscellaneous Parts.....	6
Round Top Shapes.....	7
Replacement Stops.....	8
Interior Trim.....	13
Replacement Stops - Pre 3/1/04 Door - Discontinued - Limited Availability (DISC-LA).....	14
Replacement Glass - Configured Part in OMS.....	15

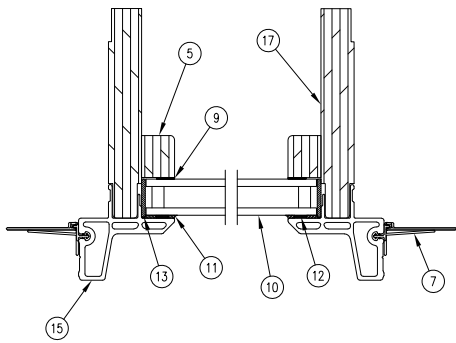
Produced	Unit Type	Features and Changes
March 2002	Elevate Aluminum Direct Glaze Round Top	Unit features direct glazed 3/4" or 1" Low E II glass with Argon, 4 9/16" jambs with W1366 interior trim; extruded aluminum clad exterior in stone white or pebble gray. Added sizes and shapes include eyebrow above springline, true half above springline, quarter circle, and true half. Available options include 6 9/16" or 6 13/16" jambs factory applied; white interior pre-finish; grilles and GBGs (except for true half above springline shapes).
March 2004	Elevate Aluminum Direct Glaze Round Top	Pebble exterior/White interior GBGs available 3/1/04. Standard 6-0 door width changed from 73" to 72" opening. 7259, 7225, 7233, and 7269 sizes replacing 7359, 7325, 7333, and 7369.
July 2006	Elevate Aluminum Direct Glaze Round Top	SDL offered on all Elevate Series windows and doors. 7/8" wide bars with Ultrex exterior and wood interior. See Product Bulletin 66 for more details.
September 2006	Elevate Aluminum Direct Glaze Round Top	Prairie SDL and GBG Lite cuts made available for the Elevate Series windows and doors. See Product Bulletin 70 for more details.
March 2007	Elevate Aluminum Direct Glaze Round Top	Bronze exteriors introduced.
November 2007	Elevate Aluminum Direct Glaze Round Top	Evergreen exteriors introduced.
March 2008	Elevate Aluminum Direct Glaze Round Top	Cashmere exteriors introduced March 17, 2008.
January 2009	Elevate Aluminum Direct Glaze Round Top	Added additional Round Top sizes, see bulletin #109. Added GBG open hub option.
May 2009	Elevate Aluminum Direct Glaze Round Top	LoE3 366® glass option introduced.
June 2010	Elevate Aluminum Direct Glaze Round Top	Introduced the SDL with Spacer Bar option on LoE3 366®
April 2011	Elevate Aluminum Direct Glaze Round Top	LoE 180 glass option introduced.
April 2012	Elevate Aluminum Direct Glaze Round Top	LoE2 272® glass option introduced.
August 2012	Elevate Aluminum Direct Glaze Round Top	August 27, 2012: Ebony exteriors introduced.
August 2014	Elevate Aluminum Direct Glaze Round Top	August 25, 2014: Introduced bronze as a standard interior GBG color option for all Elevate products that currently get GBG. Available in all lite cut patterns currently offered in standard and special sizes.
December 2017	Elevate Aluminum Direct Glaze Round Top	December 18, 2017: Added availability to select any color GBG on the exterior only of standard and special sized units.
October 2018	Elevate Aluminum Direct Glaze Round Top	October 29, 2018: Introduced Designer Black and Clear interior finishes. Low E3 ERS glass type was added.
December 2018	Elevate Aluminum Direct Glaze Round Top	December 17, 2018: Introduced textured glass types: Reed, Narrow Reed, Rain, Glue Chip and Frost and also colored glass types: Clear, Bronze, Gray and Green. Tempered and Obscure glass options added.
December 2019	Elevate Aluminum Direct Glaze Round Top	December 16, 2019: Discontinued the sale of Wood Removable Grilles.
August 2020	Elevate Aluminum Direct Glaze Round Top	August 31, 2020: All Plinth Blocks were moved to Disc No Longer Available (NA).
June 2021	Elevate Aluminum Direct Glaze Round Top	June 28, 2021: Transferred sizes from the Elevate Direct Glaze Round Top to Elevate Aluminum Direct Glaze Round Top. See Product Bulletin 779 for more information.
2022	Elevate Aluminum Direct Glaze Round Top	10/31/2022: Evergreen exterior discontinued. See Product Bulletin 851 for additional information.

Produced	Unit Type	Features and Changes
2023	Elevate Aluminum Direct Glaze Round Top	02/27/2023: Gunmetal introduced. See Product Bulletin 863 for additional information.

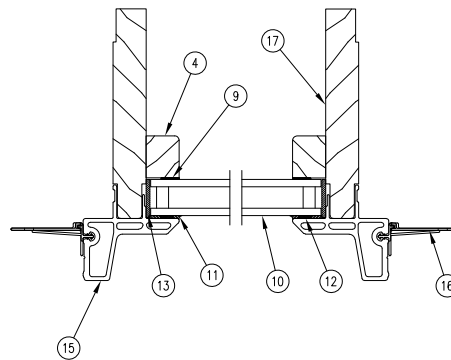


Head Jamb and Sill Detail

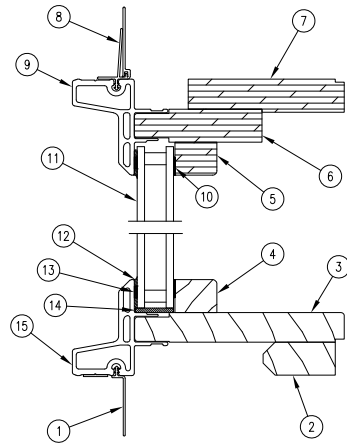
1. Sill Nailing Fin, V084
2. Sill Standing Block
3. Sill
4. Glazing Bead, W4160
5. Glazing Bead (Radiused), W4160
6. Head Jamb
7. Radius Nailing Fin, V110
8. Head Jamb Cladding
9. Glazing Tape
10. Insulating Glass
11. Silicone Sealant
12. Silicone Bump-On
13. Glass Setting Block
14. Sill Cladding
15. Jamb Cladding
16. Radius Nailing Fin, V110
17. Jamb



Jamb Detail, RT7 and RT8

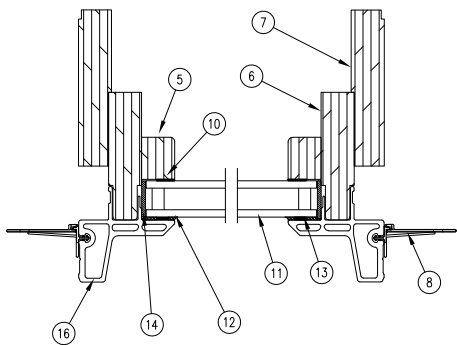


Jamb Detail, RT2 and RT6

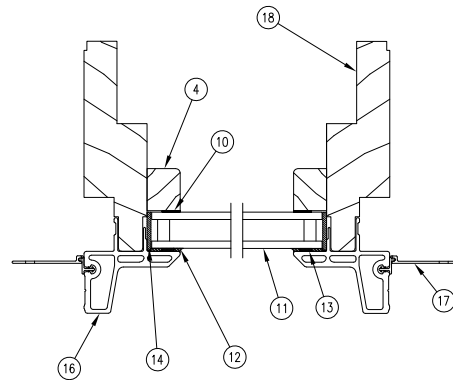


Head Jamb and Sill Detail

1. Sill Nailing Fin, V084
2. Sill Standing Block
3. Sill
4. Glazing Bead, W4160
5. Glazing Bead (Radiused), W4160
6. Primary Bent Frame
7. Secondary Bent Frame
8. Radius Nailing Fin, V110
9. Head Jamb Cladding
10. Glazing Tape
11. Insulating Glass
12. Silicone Sealant
13. Silicone Bump-On
14. Glass Setting Block
15. Sill Cladding
16. Jamb Cladding
17. Jamb Nailing Fin, V104
18. Jamb



Jamb Detail, RT1, RT7, RT8, RT27, RT28



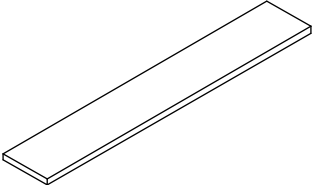
Jamb Detail, RT2, RT6

Glazing Tape

3/32" x 5/8"

NOTE: 2-sided adhesive foam tape

Length	PN
96" (2438)	11406227
150' (45.7 meters)	11406212



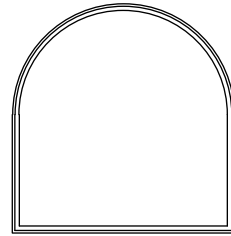
Silicone Bump-On

PN
10500208

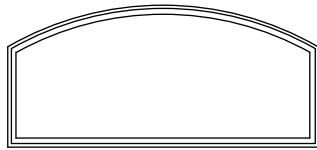




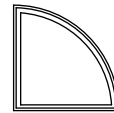
True Half (RT1)



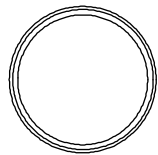
True Half above Springline (RT2)



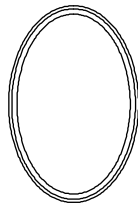
Eyebrow above Springline (RT6)



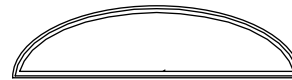
Quarter Circle (RT8 shown)



Full Circle (RT27)



Ellipse (RT28)



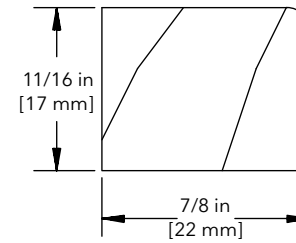
Elliptical (RT29)

Replacement Stops - RT1

W4160

Elevate Casement Aluminum Round Top					
W4160 - Complete Set					
Shape	CN	Bare Wood	White	Designer Black	Clear
RT1	29-1W	31508191	39208191	39938191	33838191
RT1	33-1W	31508131	39208131	39938131	33838131
RT1	37-1W	31508132	39208132	39938132	33838132
RT1	21-2W	31508192	39208192	39938192	33838192
RT1	25-2W	31508193	39208193	39938193	33838193
RT1	29-2W	31508194	39208194	39938194	33838194
RT1	33-2W	31508164	39208164	39938164	33838164
RT1	37-2W	31508165	39208165	39938165	33838165
RT1	25-3W	31508165	39208165	39938165	33838165

Elevate Double Hung Aluminum Round Top					
W4160 - Complete Set					
Shape	CN	Bare Wood	White	Designer Black	Clear
RT1	30-1W	31508196	39208196	39938196	33838196
RT1	34-1W	31508197	39208197	39938197	33838197
RT1	36-1W	31508138	39208138	39938138	33838138
RT1	38-1W	31508198	39208198	39938198	33838198
RT1	42-1W	31508139	39208139	39938139	33838139
RT1	26-2W	31508172	39208172	39938172	33838172
RT1	30-2W	31508173	39208173	39938173	33838173
RT1	34-2W	31508199	39208199	39938199	33838199
RT1	36-2W	31508200	39208200	39938200	33838200
RT1	38-2W	31508140	39208140	39938140	33838140
RT1	42-2W	31508174	39208174	39938174	33838174



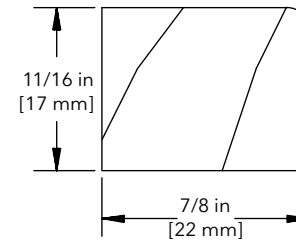
Replacement Stops - RT2

W4160

Elevate Casement Aluminum Round Top					
W4160 - Complete Set					
Shape	CN	Bare Wood	White	Designer Black	Clear
RT2	37W	31508133	39208133	39938133	33838133
RT2	49W	31508134	39208134	39938134	33838134
RT2	73W	31508135	39208135	39938135	33838135

Elevate Double Hung Aluminum Round Top					
W4160 - Complete Set					
Shape	CN	Bare Wood	White	Designer Black	Clear
RT2	68W	31508141	39208141	39938141	33838141
RT2	72W	31508144	39208144	39938144	33838144

Direct Glaze Door Transom Aluminum Round Top					
W4160 - Complete Set					
Shape	CN	Bare Wood	White	Designer Black	Clear
RT2	72W	31508144	39208144	39938144	33838144



Replacement Stops - RT6

W4160

Elevate Casement Aluminum Round Top

W4160 - Complete Set

Shape	CN	Bare Wood	White	Designer Black	Clear
RT6	21W/25W/29W	31508166	39208166	39938166	33838166
RT6	33W/37W	31508167	39208167	39938167	33838167
RT6	41W	31508168	39208168	39938168	33838168
RT6	49W/57W	31508136	39208136	39938136	33838136
RT6	65W/73W	31508137	39208137	39938137	33838137

Elevate Double Hung Aluminum Round Top

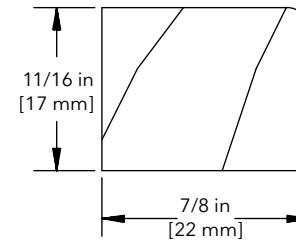
W4160 - Complete Set

Shape	CN	Bare Wood	White	Designer Black	Clear
RT6	26W/30W	31508175	39208175	39938175	33838175
RT6	34W/36W	31508176	39208176	39938176	33838176
RT6	38W/42W	31508177	39208177	39938177	33838177
RT6	52W/60W	31508178	39208178	39938178	33838178
RT6	68W/72W	31508137	39208137	39938137	33838137
RT6	76W/84W	31508179	39208179	39938179	33838179

Direct Glaze Door Transom Aluminum Round Top

W4160 - Complete Set

Shape	CN	Bare Wood	White	Designer Black	Clear
RT6	72W	31508137	39208137	39938137	33838137

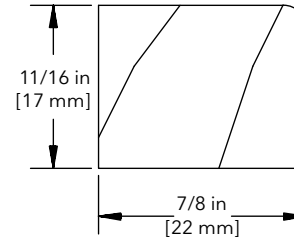


Replacement Stops - RT7 and RT8

W4160

Elevate Casement Aluminum Round Top					
W4160 - Complete Set					
Shape	CN	Bare Wood	White	Designer Black	Clear
RT7 and RT8	25 Quarter Cir	31508129	39208129	39938129	33838129
RT7 and RT 8	29 Quarter Cir	31508190	39208190	39938190	33838190

Elevate Double Hung Aluminum Round Top					
W4160 - Complete Set					
Shape	CN	Bare Wood	White	Designer Black	Clear
RT7 and RT8	30 Quarter Cir	31508169	39208169	39938169	33838169
RT7 and RT8	34 Quarter Cir	31508170	39208170	39938170	33838170
RT7 and RT8	36 Quarter Cir	31508171	39208171	39938171	33838171



Replacement Stops - RT27, RT28, RT29 and Lineal

W4160

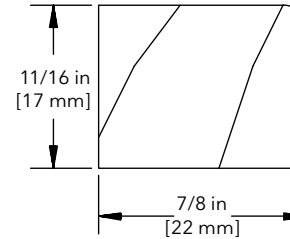
Circle Aluminum Round Top					
W4160 - Complete Set					
Shape	CN	Bare Wood	White	Designer Black	Clear
RT27	3636	31508180	39208180	39938180	33838180

Ellipse Aluminum Round Top					
W4160 - Complete Set					
Shape	CN	Bare Wood	White	Designer Black	Clear
RT28	3248	31508181	39208181	39938181	33838181

Elevate Casement Aluminum Round Top					
W4160 - Complete Set					
Shape	CN	Bare Wood	White	Designer Black	Clear
RT29	7318	31508195	39208195	39938195	33838195

Elevate Double Hung Aluminum Round Top					
W4160 - Complete Set					
Shape	CN	Bare Wood	White	Designer Black	Clear
RT29	7218	31508201	39208201	39938201	33838201

W4160 Lineal				
Length	Bare Wood	White	Designer Black	Clear
120"	32181298	39201798	33931298	33831298

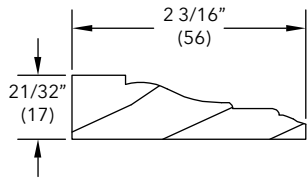


Interior Trim

W1366

A full set, including radius interior trim, is available to order through OMS in Configured Parts.

Length	Bare Wood	White	Designer Black	Clear
96 1/4" (2445)	31760796	39230796	39930796	31860796
120" (3048)	31760999	39230999	39930999	31860999

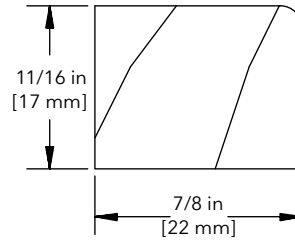


When ordering, specify:

- 1. Original order/line number;
- 2. profile number;
- 3. description;
- 4. part number
- 5. bare wood or white interior.

NOTE: Stops (W4160) are still available for other size replacements.

Direct Glaze Door Transom Aluminum Round Top			
W4160 - Complete Set - Pre 3/1/04 Door Sizing			
Shape	CN	Bare Wood	White
RT2	73W	31508135	39208136



For replacement glass specify:

1. Original order number if available
2. Unit type
3. Round Top shape
4. Call size
5. Glazing configuration
6. Glass type
7. Perimeter bar color