# Part 1 General

# Section Includes

## Ultimate Double Hung Round Top G2, Ultimate Single Hung Round Top G2, Ultimate Double Hung Transom G2, Ultimate Double Hung Round Top Picture G2, Ultimate Double Hung Round Top Variation 6 Rectangular Sash Radius Glass G2 windows complete with hardware, glazing, certified mulls, weather strip, exterior screen, grilles-between-the-glass, simulated divided lite, jamb extension, screen, and standard or specified anchors, trim, attachments, factory-applied historic casing(s) and accessories.

# Related Sections

## Section 01 33 00 – Submittal Procedures; Shop Drawings, Product Data and Samples

## Section 01 62 00 – Product Options

## Section 01 65 00 – Product Delivery

## Section 01 66 00 – Storage and Handling Requirements

## Section 01 71 00 – Examination and Preparation

## Section 01 73 00 - Execution

## Section 01 74 00 – Cleaning and Waste Management

## Section 01 76 00 – Protecting Installed Construction

## Section 06 22 00 – Millwork: Wood trim other than furnished by window manufacturer

## Section 07 92 00 – Joint Sealant: Sill sealant and perimeter caulking

## Section 09 90 00 – Painting and Coasting: Paint and stain other than factory applied finish

# References

## American Society for Testing Materials (ASTM):

### E283: Standard Test method for Rate of Air Leakage through Exterior Windows, Curtain Walls and Doors.

### E330: Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls and Door by Uniform Static Air Pressure Difference.

### E547: Standard Test Method for Water Penetration of Exterior Windows, Curtain Walls and Doors by Cyclic Static Air Pressure Differential.

### E2190: Specification for Sealed Insulated Glass Units.

### C1036: Standard Specification for Flat Glass.

### E 2112: Standard Practice for Installation of Exterior Windows, Doors and Skylights.

### E2068: Standard Test Method for Determination of Operating Force of Sliding Windows and Doors. (Glider and Double Hung Only)

### F 2090-17: Standard Specification for Window Fall Prevention Devices with Emergency Escape (Egress) Release Mechanisms.

## American Architectural Manufactures Association/Window and Door Manufactures Association (AAMA/WDMA/CSA):

### AAMA/WDMA/CSA 101/I.S.2/A440-08, Standard/Specification for windows, doors and skylights.

### AAMA/WDMA/CSA 101/I.S.2/A440-11, North American Fenestration Standard/Specification for windows, doors and skylights.

## WDMA I.S.4: Industry Standard for Water Repellent Preservative Treatment for Millwork.

## Window and Door Manufacturers Association (WDMA): 101/I.S.2 WDMA Hallmark Certification Program.

## Sealed Insulating Glass Manufacturers Association/Insulating Glass Certification Council (SIGMA/IGCC).

## American Architectural Manufactures Association (AAMA): 2605: Voluntary Specification for High Performance Organic Coatings on Architectural Extrusions and Panels.

## National Fenestration Rating Council (NFRC):

### 101: Procedure for Determining Fenestration Product thermal Properties.

### 200: Procedure for Determining Solar Heat Gain Coefficients at Normal Incidence.

## Window Covering Manufacturer’s Association

### A100.1: American National Standard for Safety of Corded Window Covering Products.

# Submittals

## Shop Drawings: Submit shop drawings under provision of CSI MasterFormat Section 01 33 00.

## Product Data: Submit product data for certified options under provision of CSI MasterFormat Section 01 33 00. Product performance rating information may be provided via quote, performance rating summary (NFRC Data), or certified performance grade summary (WDMA Hallmark data).

## Samples:

### Submit corner section under provision of CSI MasterFormat Section 01 33 00.

### Specified performance and design requirements under provisions of CSI MasterFormat Section 01 33 00.

# Quality Assurance

## Requirements: consult local code for IBC [International Building Code] and IRC [International Residential Code] adoption year and pertinent revisions for information on:

### Egress, emergency escape and rescue requirements.

### Basement window requirements.

### Windows fall prevention and/or window opening control device requirements.

# Delivery

## Comply with provisions of CSI MasterFormat Section 01 65 00.

## Deliver in original packaging and protect from weather.

# Storage and Handling

## Prime and seal wood surfaces, including to be concealed by wall construction, if more than thirty (30) days will expire between delivery and installation.

## Store window units in an upright position in a clean and dry storage area above ground to protect from weather under provision of CSI MasterFormat Section 01 66 00.

# Warranty

**Complete and current warranty information is available at marvin.com/warranty. The following summary is subject to the terms, condition, limitations and exclusions set forth in the Marvin Windows and Door Limited Warranty and Products in Coastal Environments Limited Warranty Supplement:**

## Clear insulating glass with stainless steel spacers is warranted against seal failure caused by manufacturing defects and resulting in visible obstruction through the glass for twenty (20) years from the original date of purchase. Glass is warranted against stress cracks caused by manufacturing defects from ten (10) years from the original date of purchase.

## Standard exterior aluminum cladding finish is warranted against manufacturing defects resulting in chalk, fade and loss of adhesion (peel) per the American Architectural Manufacturer’s Association (AAMA) Specification 2605-11 Section 8.4 and 8.9 for twenty (20) years from the original date of purchase.

## Factory applied interior finish is warranted to be free from finish defects for a period of five (5) years from the original date of purchase.

## Hardware and other non-glass components are warranted to be free from manufacturing defects for ten (10) years from the original date of purchase.

# Part 2 Products

# Manufactured Units

## Description: Ultimate Double Hung Round Top G2 (and related stationary units) as manufactured by Marvin Windows and Doors, Warroad, Minnesota.

# Frame Description

## Lineal Components - Interior: Non finger-jointed Pine surfaces with finger jointed core; optional non finger-jointed Douglas Fir surfaces with finger jointed core; optional non finger-jointed Vertical Grain Douglas Fir surfaces with finger jointed core; optional non finger-jointed White Oak surfaces with finger jointed core; optional non finger-jointed Cherry surfaces with finger jointed core; optional non finger-jointed Mahogany surfaces with finger jointed core.

### Kiln dried to moisture content no greater than 12 percent at the time of fabrication.

### Water repellent, preservative treated in accordance with ANSI/WDMA I.S.4.

## Radius Components - Interior: Blocked finger-jointed Pine; optional blocked finger-jointed Douglas Fir; optional Vertical Grain Douglas Fir; optional blocked finger-jointed White Oak, optional blocked finger-jointed Cherry; optional blocked finger-jointed Mahogany.

### Kiln dried to moisture content no greater than 12 percent at the time of fabrication.

### Water repellent, preservative treated in accordance with ANSI/WDMA I.S.4.

## Frame exterior clad with 0.050” (1.3mm) thick extruded aluminum.

## Frame thickness: 1 25/32” (45mm) head and jambs.

## Frame depth: Frame depth had an overall 5 21/32” jamb (144mm). 4 9/16” (116mm) jamb depth from the nailing fin plane to the interior face of the frame for new construction.

## Sill assembly including the sill liner: 2 7/32” (56mm).

## Factory-applied historic profile extrusion

# Sash Description

## Lineal Components - Interior: Non finger-jointed Pine surfaces with finger jointed core; optional non finger-jointed Douglas Fir surfaces with finger jointed core; optional non finger-jointed Vertical Grain Douglas Fir surfaces with finger jointed core; optional non finger-jointed White Oak surfaces with finger jointed core; optional non finger-jointed Cherry surfaces with finger jointed core; optional non finger-jointed Mahogany surfaces with finger jointed core.

### Kiln dried to moisture content no greater than twelve (12) percent at the time of fabrication.

### Water repellent preservative treated with accordance with WDMA I.S.4.

## Radius Components – Interior: Blocked finger-jointed Pine; optional blocked finger-jointed Douglas Fir; optional Vertical Grain Douglas Fir; optional blocked finger-jointed White Oak; optional blocked finger-jointed Cherry; optional blocked finger-jointed Mahogany.

### Kiln dried to moisture content no greater than twelve (12) percent at the time of fabrication.

### Water repellent preservative treated with accordance with WDMA I.S.4.

## Sash exterior clad with 0.050” (1.3mm) thick extruded aluminum.

## Sash thickness: 1 3/4” (44mm)

## Operable sash tilt to interior for cleaning or removal.

## Sash Options:

### Standard: Equal

### Optional:

### Unequal

### Both Sash Stationary

## Exterior Cope Profile: Putty

## Interior Sash Sticking:

### Standard: Ogee

### Optional: Square

# Glazing

## Select quality complying with ASTM C1036. Insulating glass SIGMA/IGCC certified to performance level CBA when tested in accordance with ASTM E2190.

## Glazing method: Insulating glass.

## Glazing seal: Silicone bedding on interior and exterior.

## Dual-pane and Tri-pane Thickness: 7/8”

## Glass fill: Air with capillary tubes, Argon

## Glass Type: Clear, Bronze, Gray, Reflective Bronze, Tempered, Obscure, Laminated, Low E2 on, Low E3, Low E1, Low E2/ERS, Low E3/ERS

## Triple-Pane glass: Triple-Pane Low E3/E1/ERS, Triple-Pane E2/E1/ERS, Triple-Pane Low E1, Triple-Pane Low E2, Triple-Pane Low E3, Triple-Pane Low E3/E1, Triple-Pane Low E3/E1.

## This glass type is dependent on sash thickness and availability. Consult ADM or OMS for availability.

# Certified Mulling

## Directional mull limits: 1 High (can be 2 or more units wide in an assembly)

### Max mullion span is 71 1/2” (1816mm); max tributary width 45 1/4” (1149mm)

### UDHG2 Family to CUDH NG Family only.

### Certified to Design Pressure 50.

## Directional mull limits: 1 Wide (can be 2 or more units high in an assembly).

### Max mullion span is 69 1/4” (1759mm); max tributary height 53 19/32” (1514mm).

### UDHG2 Family over UDHG2 Family only.

### Certified to Design Pressure 50.

## Multiple Wide x Multiple High assemblies with 1” LVL.

### Max mullion span is 75 11/16” (1922mm); max tributary width 45 1/4” (1149mm).

### LVL must be in vertical mull.

### Certified to Design Pressure 50.

## Multiple Wide x Multiple High assemblies with 3/8” (10mm) MRF.

### Max mullion span is 83 11/16” (2125mm); max tributary width 45 1/4” (1149mm).

### UDHG2 Family over UDHG2 Family only.

### Certified to Design Pressure 65.

## If any units have a lower design pressure the entire assembly will have the lowest design pressure of any unit or mull in the assembly.

# Finish

## Exterior Aluminum Clad: Fluoropolymer modified acrylic topcoat applied over primer. Meets or exceeds AAMA 2605 requirements.

### Aluminum Clad color options: Bahama Brown, Bronze, Cadet Gray, Cascade Blue, Cashmere, Clay, Coconut Cream, Ebony, Evergreen, Gunmetal, Hampton Sage, Pebble Gray, Sierra White, Stone White, Suede, Wineberry, Bright Silver (pearlescent), Copper (pearlescent), Liberty Bronze (pearlescent)

### Custom colors: Contact your Marvin representative.

## Interior Finish options:

### Prime: Factory applied enamel primer. Meets WDMA TM-11 requirements.

### Painted Interior Finish. Factory-applied water-borne acrylic enamel. Available on Pine product only. Available in White or Designer Black. Meets WDMA TM-14 requirements.

### Factory applied water-borne acrylic enamel clear coat. Applied in two separate coats with light sanding between coats. Available on Pine, Mahogany, Mixed Grain Douglas Fir, Vertical Grain Douglas Fir, Cherry, White Oak. Meets WDMA TM-14 requirements.

### Factory applied water-borne urethane stain. Stain applied over a wood (stain) conditioner. A water-borne acrylic enamel clear coat applied in two separate coats, with light sanding between coats, applied over the stain. Available on Pine, Mahogany, Mixed Grain Douglas Fir, Vertical Grain Douglas Fir, Cherry, White Oak. Colors available: Wheat, Honey, Hazelnut, Leather, Cabernet, and Espresso. Meets WDMA TM-14 requirements.

# Hardware

## Locking system that provides locking, unlocking, balancing, and tilting of the sash members.

## Lock Actuator Assembly

### Material:

### Zinc die-cast

### Available finishes: Satin Taupe, White, Bronze, Matte Black Brass, Antique Brass, Polished Chrome, Satin Chrome, Oil Rubbed Bronze, Satin Nickel, or Unlacquered Brass.

### Design Feature and Components

### To unlock unit, turn the handle 135°.

### Lock automatically locks when both sash are closed.

### To tilt the bottom sash for wash mode, the bottom sash must be unlocked and raised a few inches; push the button on top of the lock handle and rotate the handle 180°.

### To tilt the top sash for wash mode, the bottom sash must be tilted and/or removed from the frame; lower the top sash to a good working height, retract the tilt latches; with removal tool on the top stile and tilt sash out of the frame.

### Custodial hardware – colors: satin taupe, white, bronze, matte black.

1. Bottom Rail Lock Actuator Assembly - Lift Lock (Optional for Single Hung)

### Material

* 1. Zinc die-cast
  2. Available finishes: Satin Taupe, White, Bronze, Matte Black, Brass, Antique Brass, Polished Chrome, Satin Chrome, Oil Rubbed Bronze, Satin Nickel.

1. Design Feature and Components
2. Does not contain Check Rail Lock Actuator Assembly or Strike Assembly
3. Available in Traditional and Contemporary designs
4. To unlock unit, lift the lock
5. Lock automatically locks when bottom sash is closed.
6. To tilt the bottom sash for wash mode, raise the bottom sash and manually retract the latches.
7. Custodial hardware colors (available with traditional design): Satin Taupe, White, Bronze, Matte Black

## Latches

### Bottom sash latch

### Material

### Bolt: Glass-filled nylon

### Latch housing: Acetal

### Sash latch reinforcement: Stainless steel

### Top sash tilt latch

### Material

### Bolt: Glass-filled nylon

### Latch housing: Glass-filled nylon

### Latches accommodate travel of sash in frame, and tilting into wash-mode.

### Color: Beige (manual latch for Lift Lock also available in White and Black)

## Strike Assembly

### Material

#### Zinc die-cast strike plate and injection-molded Acetal housing and button

#### Available finishes: Satin Taupe, White, Bronze, Matte Black, Brass, Antique Brass, Polished Chrome, Satin Chrome, Oil Rubbed Bronze, Satin Nickel, or Unlacquered Brass

### Strike assembly accommodates locking/un-locking

## Balance System (balance system determined by sash weight):

### Block & tackle balances

### Hybrid spiral balances

## Factory-applied Window Opening Control Device (WOCD) is a sash limiter that prevents the window opening more than 4” vertically. It meets ASTM F2090-17 specifications for window fall prevention standards. The system consists of a device that allows for egress (when applied to an egress size window) by bypassing the 4” stop feature.

### Material

### WOCD device: zinc die-cast

### WOCD strike plate: nylon

### Two WOCD’s applied to each double and single hung window and will be recessed into the stiles of the top sash.

### Default color matches lock handle.

### Strike plate mounted to the bottom sash check rail.

### Strike plate color to match weather strip.

## Sash Limiter

### Bottom Sash Limiter

1. Available on all operator configurations, and IZ3
2. Selectable bottom sash locations, 4", 6" or 8" Net Clear Opening (NCO)
3. Non-tilt hardware is default, and a sash removal tool is required in order to by-pass the Sash limiter for sash removal (tilt wash mode)
4. Standard application is factory applied. Available for field retrofit applications.
5. Color: Will align with the Interior Weather Strip Package selection

### Top Sash Limiter

1. Available on all operator configurations, with the exception of Single Hung configurations. This includes IZ3
2. Standard application is factory applied. Available for field applications
3. Color: Will align with the Exterior Weather Strip Package selection

## Exterior Sash Lugs – Standard Option

### Standard Profile: Ogee

### Available on Top Sash

### Color: Available in all exterior clad color options

1. Color shall be the same as top sash clad color

### Standard application is factory applied. Available for field applications

# Weather Strip

## Operating units:

### Jambs: Foam-filled bulb

### Head jamb: Continuous dual leaf

### Bottom rail: Hollow bulb

## Stationary units:

### Jambs: Foam-filled bulb

### Head jamb: Hollow bulb

### Bottom rail: Hollow bulb

# Jamb Extension

## Jamb extensions are available for various wall thickness factory applied up to a 14” (356mm) wide.

## Finish: Match interior frame finish.

# Insect Screen

## Factory-installed full or half screen. Half screen covers sash opening.

## Screen mesh: Standard is Marvin Bright ViewTM. Optional Charcoal Aluminum Wire, Black Aluminum Wire, Bright Bronze Aluminum Wire, Bright Aluminum Wire

## Screen Frame:

### Window Frame Height less than or equal to 54 ½” Aluminum Screen Frame. Option: Extruded Aluminum Screen Frame.

### Window Frame Height greater than 54 ½” Extruded Screen Frame. Option: None.

## Aluminum frame finish in Satin Taupe, Bronze, Stone White, or Ebony.

### Color: Matches exterior aluminum clad color.

# Simulated Divided Lites (SDL)

## 5/8” (16mm) wide, 7/8” (22mm) wide, 1 1/8” (29mm), 1 3/4” (44mm), 1 15/16” (49mm), 2 13/32” (61mm) wide with or w/out internal spacer bar.

## Exterior muntins: 0.050” (1.3mm) thick extruded aluminum.

## Interior muntins: Pine, Mixed Grain Douglas Fir, White Oak, Cherry, Mahogany, Vertical Grain Douglas Fir.

## Muntins adhere to glass with closed-cell copolymer acrylic foam tape.

## Exterior Sticking: Putty

## Interior Sticking:

### Standard: Ogee

### Optional: Square

## Patterns: rectangular, diamond, custom lite cut.

## Finish – exterior matched exterior clad colors, interior matches’ interior wood species and color.

# Grilles-Between-the–Glass (GBG)

## 23/32” (18mm) contoured aluminum bar.

### Exterior Colors: exterior matches exterior clad colors. The exterior GBG color is designed to best match the Marvin clad color when used with Low E glass. The use of different types of glazing may alter the exterior GBG color appearance.

## Interior Colors: White is the default color. Optional colors: Bronze, Pebble Gray, Sierra, White.

## Optional flat aluminum spacer bar. Contact your Marvin representative.

### Pattern: rectangular, custom lite layout.

# Accessories and Trim

## Installation Accessories:

### Factory installed vinyl nailing/drip cap.

## Installation brackets: 6 3/8” (162mm), 9 3/8” (283mm), 15 3/8” (390mm)

## Masonry brackets: 6” (152mm), 10” (254mm)

## Aluminum Extrusions:

### Profile: Brick mold casing, flat casing, and various special casing. Frame expander, jamb extender, mullion cover, and mullion expander, subsills, subsill end cap and lineal cap.

## Finish: Fluoropolymer modified acrylic topcoat applied over primer. Meets or exceeds AAMA 2605 requirements.

## Available in all exterior clad colors.

## Historic casing, factory applied profiles: Ridgeland, Flat, BMC, Custom

### Subsills factory-applied

## Exterior Sash Lugs – Standard Option

### Standard Profile: Ogee

### Available on Top Sash

### Color: Available in all exterior clad color options

1. Color shall be the same as top sash clad color

### Standard application is factory applied. Available for field applications

# Part 3 Execution

# Examination

## Verification of Condition: Before installation, verify openings are plumb, square and of proper dimensions as required in CSI MasterFormat Section 01 71 00. Report frame defects or unsuitable conditions to the General contractor before proceeding.

## Acceptance of Condition: Beginning on installation confirms acceptance of existing conditions.

# Installation

## Comply with CSI MasterFormat Section 01 73 00.

## Assemble and install window/door unit(s) according to manufacturer’s instruction and reviewed shop drawing.

## Install sealant and related backing materials at perimeter of unit or assembly in accordance with Section 07 92 00 Joint Sealants. Do not use expansive foam sealant.

## Install accessory items as required.

## Use finish nails to apply wood trim and mouldings.

# Field Quality Control

## Remove visible labels and adhesive residue according to the manufacturer’s instruction.

## Unless otherwise specified, air leakage resistance tests shall be conducted at a uniform static pressure of 75 Pa (~1.57 psf). The maximum allowable rate of air leakage shall not exceed 2.3 L/sm2 (~0.45 cfm/ft2).

## Unless otherwise specified, water penetration resistance testing shall be conducted per AAMA 502 and ASTM E1105 at 2/3 of the fenestration products design pressure (DP) rating using “Procedure B” – cyclic static air pressure difference. Water penetration shall be defined in accordance with the test method(s) applied.

# Cleaning

## Remove visible labels and adhesive residue according to manufacturer’s instruction.

## Leave windows and glass in a clean condition. Final cleaning as required in CSI MasterFormat Section 01 74 00.

# Protecting Installed Construction

## Comply with CSI MasterFormat Section 07 76 00.

## Protecting windows from damage by chemicals, solvents, paint or other construction operations that may cause damage.

End of Section