



# Introduction to Replacement Parts

## Signature/Ultimate

### Replacement Parts

Specifications and technical data are subject to change without notice.

Numbers listed in ( ) parentheses are metric equivalents in millimeters rounded to the nearest whole number.

Suggested fasteners are not included and must be ordered separately.

Illustrations are not to scale.

### Contents

Replacement Parts Objectives .....	2
Ordering Information .....	3
Pricing .....	4
Paint and Stain Information .....	5

## Replacement Parts Objectives

- To reduce customer service costs
- To determine and select components needed for replacement

## Intended Audience

### Replacement Parts are primarily intended for people who:

- Provide service to customers
- Order replacement components
- Need further product knowledge

### Replacement Parts may be of special interest to:

- Training managers
- Direct order entry personnel
- Distributor personnel
- Dealers
- Anyone who services Marvin products

### Sources of Additional Information:

- [www.marvin.com](http://www.marvin.com)

The Replacement Parts sections are designed to make Marvin product replacement part information easy to find and utilize. Used in conjunction with the Marvin Architectural Detail Manual and the Marvin Price Guide, it will provide a library of information on Marvin products.

Each section of the Replacement Parts has a Contents (TOC) page. The line entries are linked to that specific page to assist in locating necessary information for component replacement. If desired, each page also has a “Return to Contents” button that will return the user to the Contents page to start a new search.

## Ordering Information

All discontinued limited availability (DISC LA) parts are subject to availability. DISC NA denotes product no longer available.

Numbers in parentheses ( ) following measurements, are metric equivalents in millimeters rounded to the nearest whole number.

All handing information is viewed from the exterior unless otherwise stated.

All measurements listed in Replacement Parts are fractions rounded to the nearest 32nd or 64th inch. These measurements are intended for reference only when ordering a replacement part. If the exact measurement is required, please contact your Marvin sales or service representative.

### Marvin Order Management System (OMS)

Non-warranty replacement parts and pieces may be purchased by referencing the part or profile number and the description in OMS.

## Pricing

Pricing information can found in the Marvin Online Docs Library (MODL) Signature Ultimate Master Parts Price List. The files are available in two formats, Excel and PDF. Prices are subject to change without notice.

### Pricing Procedures for Aluminum, Vinyl and Wood

- Part numbers reflect available lengths. When ordered by part number there will be no charge for packaging and the entire length will be shipped.
- Lineal parts ordered by part number and being shipped via Fed Ex or UPS, will be cut in half to ship and no cut/bundle charge will be applied.
- Cutting and Bundling charge will be applied once per line item. The charge for cutting and bundling will be on Aluminum (A) and Vinyl (V) profiles that are ordered by specific length.
- Parts cut into specific LF lengths cannot be ordered by part number, it will be entered into OMS by the ETO process. Specify the profile, profile description, color and length needed. The List Price is the entire part number price PLUS a base charge for cutting and bundling. Select check box – Cutting and Bundling charge \$63. The specified length and the remaining length will be shipped.
- Example: (information is for illustrative purposes only) Part # 12345678 – A0001, Frame Expander, 150" (List \$20). If an 86" piece is needed, you will receive the 86" piece and the 64" piece and will be charged for the entire part (\$20 part price + \$63 for cutting and bundling = \$83 List).
- Wood (W) profiles are sold in lineal lengths (LF) and priced accordingly.
  - For specified lengths 8 feet and over.....ADD 20%
  - Optional Finishes (Prime) .....ADD 12%
  - Optional Finishes (Painted, Clear or Stained).....ADD 60%

### Freight

A customer may request any service offered by United Parcel Service (UPS), U.S. Postal Service (USPS), or Federal Express (FedEx), however, the customer will be charged for actual shipping costs.

(NOTE: lineal part lengths will be cut in half to meet shipping guidelines). In the event Marvin is providing the replacement parts, Marvin will determine which method of shipping is most appropriate to meet the customer's needs.

## Aluminum Exterior Colors

Aluminum exterior colors are referenced throughout the Replacement Parts sections. Available colors are listed below.

### Matching Paint and Stain: Options

Color matching can be done at your local paint store. Please contact Marvin Customer Service or your local dealer for samples of available finishes.

### Touch Up Paint

Brush on and aerosol spray touch up paint is available to repair a scratch. See the Misc Mouldings, Extrusions and Accessories section for descriptions and parts numbers.

Aluminum Exterior Colors
Pebble (PB)
Bahama Brown (BN)
Evergreen (EG)
Bronze (BZ)
Stone White (SW)
Ebony (EB)
Cadet Gray (CG)
Cascade Blue (CC)
Cashmere (CS)
Clay (CY)
Coconut Cream (CO)
Gunmetal (GM)
Hampton Sage (HS)
Sierra White (SA)
Suede (SE)
Wineberry (WB)
Bright Silver (MSL) Pearlescent
Copper (MCP) Pearlescent
Liberty Bronze (MLB) Pearlescent

### How to Submit Suggestions:

Comments or suggestions for Replacement Parts can be directed to: Marvin, PO Box 100, Warroad, MN 56763 or call (218) 386-1430 or refer to the "Contact Us" section on Marvin.com