Elevate Jamb Extension
Field Applied Instructions

ABSTRACT: This instruction will demonstrate how to install birds beak jamb extension in the field.

USAGE DATES: These instructions are applicable to product produced 1999 to present.

⚠ WARNING!

Always practice safety! Wear the appropriate eye, ear, and hand protection, especially when working with power tools.

NOTE: Numbers listed in parentheses () are metric equivalents in millimeters rounded to the nearest whole number.

You Will Need to Supply

- Safety glasses
- Tape measure
- Fastener: see fastener table
- 7/64" drill bit (for trim head screws)

Assembly Steps

1. With the window unit laying on a flat sturdy surface, interior side up, place the jamb extension with the stepped edge of the jamb extension on the bottom of the sill liner making sure the piece is flush with the outer most face of the frame wood on both ends.

2. Use the appropriate fastener and spacing (see fastener table below) to attach the jamb extension through the angled portion of the jamb extension. Attach the head jamb piece in the same manner.
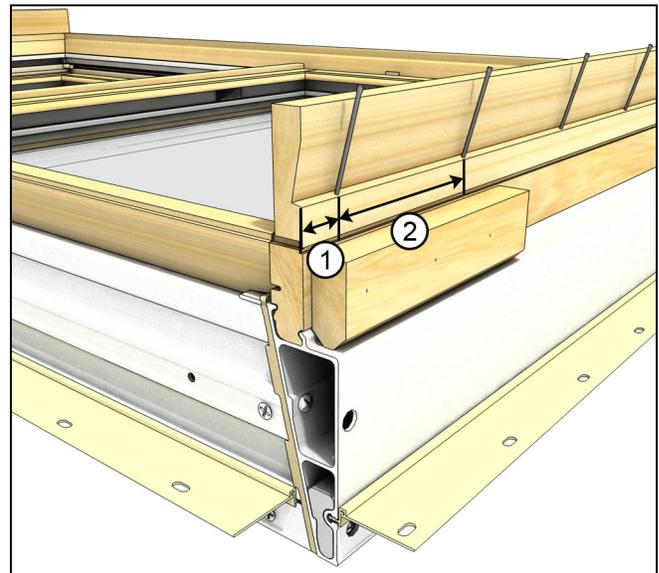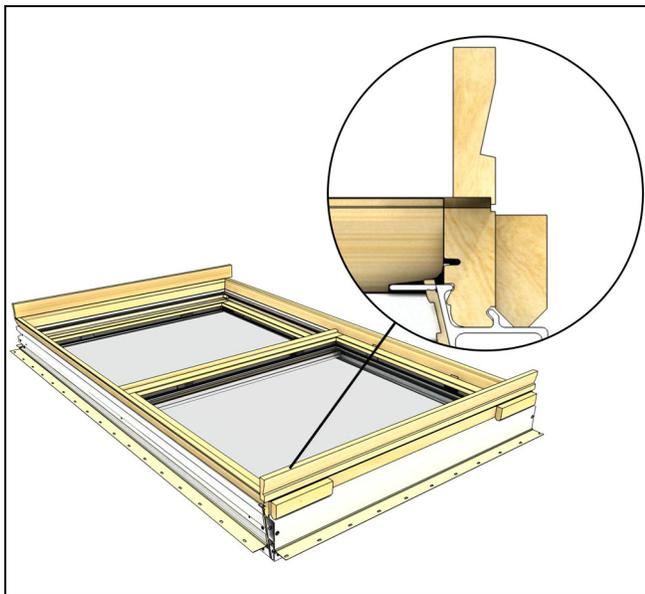

Figure 1 Fastener spacing see fastener table

1	Spacing from the ends
2	Spacing between fasteners

Fastener Table		
Fastener	End Spacing (1)	Fastener Spacing (2)
#8 x 1 1/2" Trim head screws	1" (25)	15-20" (381-508)
1/2" x 1-1/8" or 1 1/4" 18 gauge staples	1" (25)	3-5" (76-127)
3d finish nails	1" (25)	9-12" (229-305)

NOTE: If you are using trim head screws, pre-drill with a 7/64" drill bit following the spacing in the fastener table.

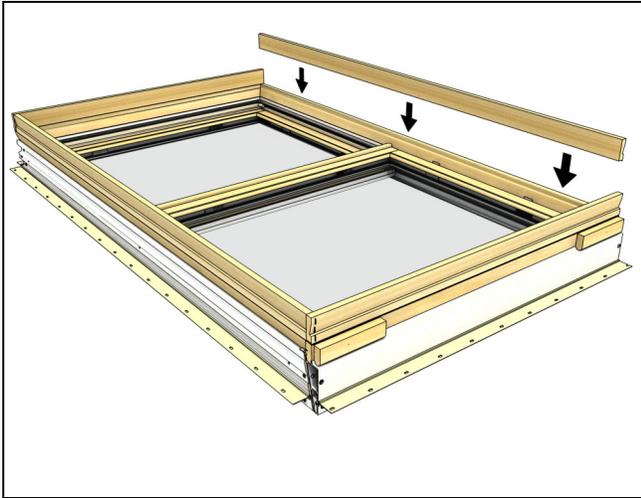**3.** Fasten the jamb pieces to the jamb liners using the same spacing as . See Figure 2.

Figure 2

4. While holding the corners tight and making sure the jamb extension pieces are flush at the exterior, fasten the headjamb/sill pieces to the jamb pieces with 2-3 staples, (or 1-2 nails/1-2 trim head screws). Repeat this step at each corner.

Figure 3

1	Cross nail with appropriate fastener, see fastener table