

These instructions can also be used for the following units: Ultimate Wood Double Hung (UWDH, Ultimate Wood Double Hung Magnum (UWDHM), Ultimate Wood Double Hung Round Top, (UWDHRT) and Ultimate Wood Double Hung Magnum Round Top (UWDHMRT).



CAUTION

You must remove the Ogee Lug prior to tilting the top sash to avoid damaging the sash and/or unit.

Ogee Lug Kit - Part Number 11894145	
2 - Ogee Lugs	PN - 10500673
2 - Ogee Lug Retainers	PN - 10500672
4 - #7 x 1 1/4" PH Screws	PN - 11807119

You Will Need to Supply

- | | |
|----------------------|-----------------------|
| Safety glasses | Power drill |
| Pencil or awl | Plastic tipped hammer |
| Scissors | 7/64" drill bit |
| Phillips screwdriver | |

Ogee Lug Installation

1. Remove the bottom and top sash.
2. Cut out the below template. See figure 1. (Set printer to 100 percent scale.)

NOTE: The template has two tabs on each side which must line up on either side of the sash pivot pin grooves. Make sure to note interior and exterior edges of the template which correspond to the interior and exterior sides of the sash.

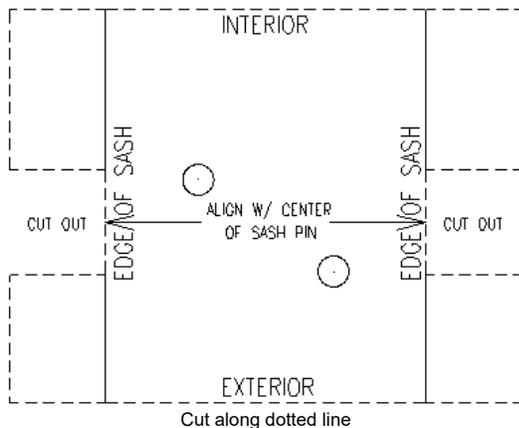


Figure 1

3. Place the template on the bottom of the top sash check rail, flush with the outside edge of the sash.

Mark holes on the template with a pencil or awl on both sides of the sash. See figure 2.

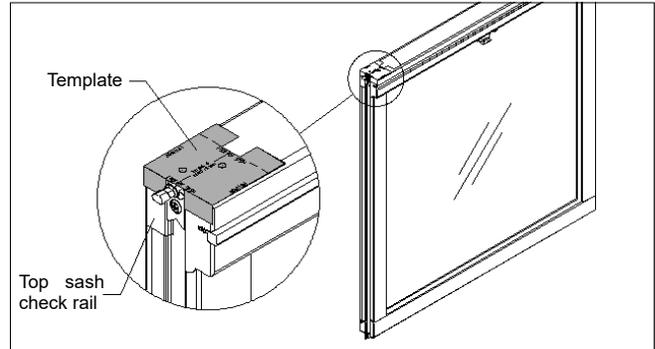


Figure 2

4. Use the power drill and 7/64" drill bit to drill pilot holes 7/8" (22) deep at the points marked on the sash. See figure 3.

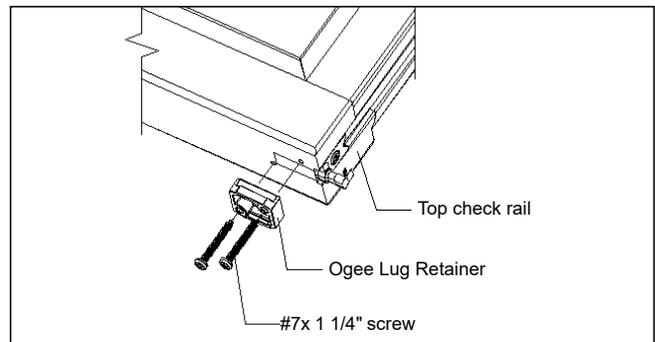


Figure 3

5. Attach the lug retainers to the sash with two #7 x 1 1/4" screws. See figure 3. **Install the top sash** before proceeding to the next step.
6. Slide the Ogee Lug onto the retainers and tap with the plastic tipped hammer until the Ogee Lug is flush with the edge of the sash. See figure 4.

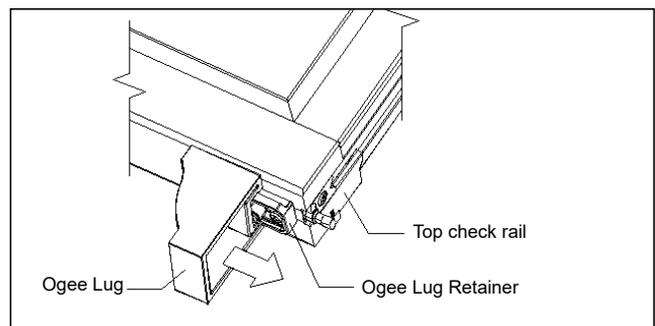


Figure 4

7. Install the bottom sash.