

ABSTRACT: The following instructions are intended to be used in conjunction with the supplied installation instructions for proper installation techniques including opening preparation, flashing and sealing details. Always read these and all instructions in their entirety before installing your Marvin product.

You Will Need to Supply

Safety glasses Phillips screwdriver



Seek Assistance

Some large windows and/or assemblies are very heavy. Avoid injury by seeking assistance.

Large picture units and all IZ3 units require screws that go through the sash and into the exterior aluminum covers of the window. Sash shipped separate units will have pre-drilled holes for sash installation, these do not take the place of jamb installation screw.

1. Install frame of unit following the unit installation instruction.
2. Remove packaging materials and dispose of properly.
3. Place the bottom of the sash into the frame and tip into place until sash is seated against the exterior stop. See figure 1.



Figure 1

4. Fasten sash to frame with screws in each pre-drilled hole. See figure 2.



Figure 2

5. After the sash has been secured to the frame, install the jamb and header stops by placing the barbed side of the stop into kerf. See figure 3.
Note: Stops are shipped loose with the sash.



Figure 3