Essential Jamb Extension Installation
Field Applied Instruction

NOTE: Usage date: Product ordered prior to September 2011, please refer to instruction part number 19970087.

- The following instruction details how to install 4 9/16" or 6 9/16" Essential jamb extension in the field.

- Essential jamb extensions feature a curved barb fastening system that attaches the jamb to the interior kerf of the frame.

NOTE: Numbers listed in parentheses ( ) are metric equivalents in millimeters rounded to the nearest whole number.

### You Will Need to Supply

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
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<tbody>
<tr>
<td>Safety glasses</td>
<td>1 1/8&quot; finish nails with gun</td>
</tr>
</tbody>
</table>

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### CAUTION

Always practice safety! Wear the appropriate eye, ear, and hand protection, especially when working with power tools.

1. For jamb extension that is not pre-cut, cut each jamb extension 5/8" (16) shorter than the outside measurement of the frame. See figure 1.

   ![Figure 1](image1)

   * = Indicates starting point

   5/8" (16mm)

2. Start at the corner indicated in figure 1, rotate the jamb extension to insert the curved barb into the interior kerf around the perimeter of the unit. See figure 2.

   ![Figure 2](image2)

   Rotate to insert curved barb into kerf

   45°

3. Use the finish nail gun to place two fasteners at each corner for 4 9/16" (116) extension, place three fasteners for 6 9/16" (167) extension.

   ![Figure 3](image3)

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### Tip

Apply pressure to the jamb extension while rotating the curved barb into the kerf. See figure 2.

To prevent penetrating the interior surface with a nail, angle the nail gun slightly towards the exterior surface.

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Dark Interior Jamb Extension Profiles:

![Profile Image](image4)

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