

# ULTIMATE DOUBLE HUNG MAGNUM

## Field Service Guide Instructions Bottom Sash Limiter Kit



### Before you begin:

Read this instruction thoroughly before installing the Ultimate Double Hung Magnum Bottom Sash Limiter Kit. Before proceeding ensure that the specified parts have been received.

### PARTS SUPPLIED PER UNIT

- 1 set - Right and left sash limiter with sash limiter bumper
- 1 set - Right and left interior jamb filler

### YOU WILL NEED TO SUPPLY

- 10" flat pry bar

## Prepping the Unit

1. Begin removal of the existing right and left top sash wood jamb fillers by first lowering the top sash. Insert the pry bar towards the bottom end of the jamb filler between the jamb carrier and interior lip of the jamb filler. Pry up on the interior of the jamb filler and continue removal by working your way up the jamb, pressing outward on the flange. Remove the other jamb filler and discard. See figure 1.



1. Remove existing filler.

## Installing the Sash Limiter Kit

2. Make sure the bottom sash is in the fully closed position. Insert the interior jamb filler(s), flange to the exterior, into the channel between the balance tubes. Press the exterior side of the filler into place, rotate and press the interior side of the filler flat against the jamb carrier. Slide the jamb filler down tight against the checkrail jamb weather strip. See figure 2.



2. Insert new jamb filler.

3. Insert the sash limiter(s) into the channel between the balance tubes, notched end butted up tight against the head jamb. Press the exterior side of the filler(s) into the channel located between the balance tubes, rotate and press the interior side of the filler(s) flat against the jamb carrier. See figure 3.



3. Insert sash limiter.

4. Return the top sash to its closed position. Check operation of the bottom sash limiter by raising the lower sash.



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