

# Marvin Ultimate Double Hung Next Generation Round Top Supplemental Installation Instruction

**ABSTRACT:** Please read these instructions in their entirety before beginning to install your Marvin window product. These instructions are intended to be a supplemental to the installation instruction included with your unit.



## Seek Assistance

Some large windows and/or assemblies are very heavy. Avoid injury by getting help to lift and position the window.



## WARNING

Always practice safety! Wear the appropriate eye, ear, and hand protection, especially when working with power tools.

*NOTE: Numbers listed in parentheses () are metric equivalents in millimeters rounded to the nearest whole number.*

## Remove Shipping Clip

1. Tilt out bottom sash and remove red shipping clips. See figure 1.



Figure 1

## Installation

*NOTE: All Round Top picture and transom units are installed with screw through jamb only. Operator units with a frame size of 45 1/4" (1149) x 87 1/2" (2222) or less can be installed with nailing fin method.*

1. Remove the interior wood cover. See figure 2.

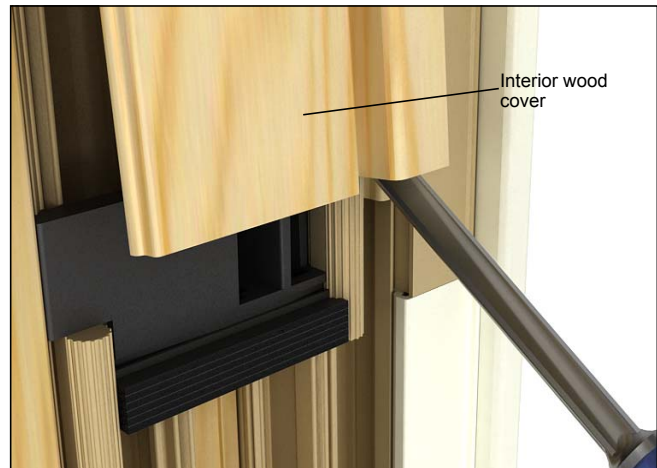


Figure 2

2. Remove jamb receiver. See figure 3.

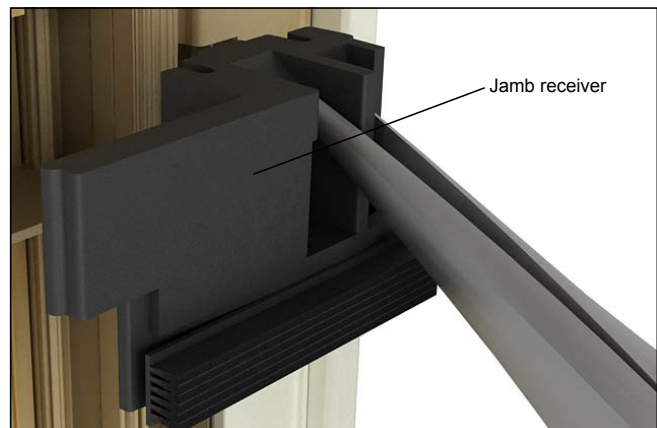


Figure 3

3. Remove exterior mid-clad cover and vinyl assembly for access to installation holes. Use stiff putty knife or small flathead screwdriver to carefully remove the covers. See figure 4.

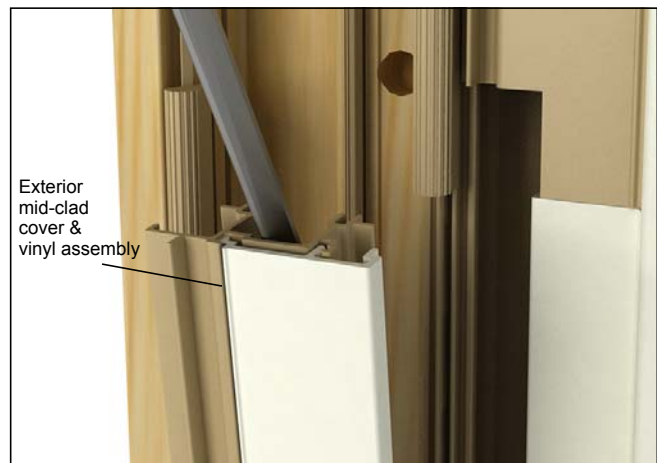


Figure 4

4. Remove head jamb stop. See figure 5.

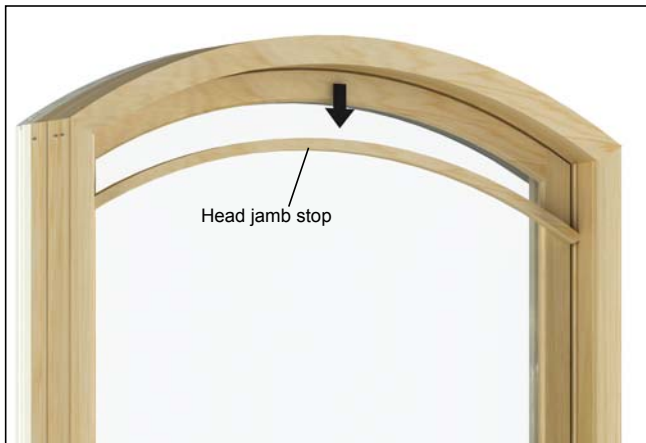


Figure 5

5. Center the window in the opening. Jambs need to be straight and level. Apply #8 X 3" screws until snug through the pre-marked holes, do not over tighten, to permanently secure the unit to the framing members. See figure 6. Do not apply screws to large jamb receiver locating hole.



Figure 6

6. Operator units that have performance brackets require a screw through center of each lower jamb bracket(s). See figure 7.

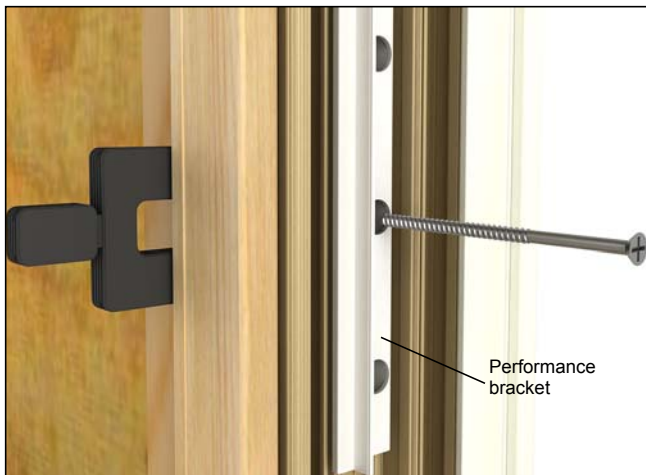


Figure 7

7. Take diagonal measurements across the unit from sill to the marks on the frame to ensure that the frame is square. See figure 8.



Figure 8

8. Shim and secure at the apex of the unit frame. To complete installation of the window, please refer to installation instruction included with unit. See figure 9.



Figure 9

9. Replace the covers. Install the jamb receiver so that it is fully seated against the jamb and flush with interior wood cover and mid-clad cover. Operation of unit may be affected if components are not seated properly.



**Tip**

When trimming unit, make sure fasteners will not penetrate the balance tube pocket or clutch assemblies.