ABSTRACT: Please read these instructions in their entirety before beginning to install your Marvin window product. These instructions are intended to be a supplemental to the installation instruction included with your unit.

Seek Assistance

Some large windows and/or assemblies are very heavy. Avoid injury by getting help to lift and position the window.

WARNING

Always practice safety! Wear the appropriate eye, ear, and hand protection, especially when working with power tools.

NOTE: Numbers listed in parentheses () are metric equivalents in millimeters rounded to the nearest whole number.

Remove Shipping Clip

1. Tilt out bottom sash and remove red shipping clips. See figure 1.

Installation

NOTE: All Round Top picture and transom units are installed with screw through jamb only. Operator units with a frame size of 45 1/4” (1149) x 87 1/2” (2222) or less can be installed with nailing fin method.

1. Remove the interior wood cover. See figure 2.

2. Remove jamb receiver. See figure 3.

3. Remove exterior mid-clad cover and vinyl assembly for access to installation holes. Use stiff putty knife or small flathead screwdriver to carefully remove the covers. See figure 4.
4. Remove head jamb stop. See figure 5.

5. Center the window in the opening. Jambs need to be straight and level. Apply #8 X 3" screws until snug through the pre-marked holes, do not over tighten, to permanently secure the unit to the framing members. See figure 6. Do not apply screws to large jamb receiver locating hole.

6. Operator units that have performance brackets require a screw through center of each lower jamb bracket(s). See figure 7.

7. Take diagonal measurements across the unit from sill to the marks on the frame to ensure that the frame is square. See figure 8.

8. Shim and secure at the apex of the unit frame. To complete installation of the window, please refer to installation instruction included with unit. See figure 9.

9. Replace the covers. Install the jamb receiver so that it is fully seated against the jamb and flush with interior wood cover and mid-clad cover. Operation of unit may be affected if components are not seated properly.

**Tip**

When trimming unit, make sure fasteners will not penetrate the balance tube pocket or clutch assemblies.