

Marvin OXXO Door - Screen Kit Field Applied Instruction

Use this instruction to install an OXXO screen kit on a Marvin Door. Doors that were ordered with an OXXO screen have the OXXO screen kit factory installed.

OXXO Screen Prep Kit (05700030)	
1 - Screen Stop	1 - Sill strike
2 - #4 x 1/2" PH screws	1 - #6 x 1" PH screws

You Will Need to Supply	
Tape measure w/pencil	Rotary tool or router
Drill with 1/8" drill bit	Phillips screwdriver

Install the Sill Strike

1. Place the sill strike at the center of the sill where the screen track has been factory prepped for the sill strike. Fasten the sill strike to the sill with the two #4 x 1/2" screws. See figure 1

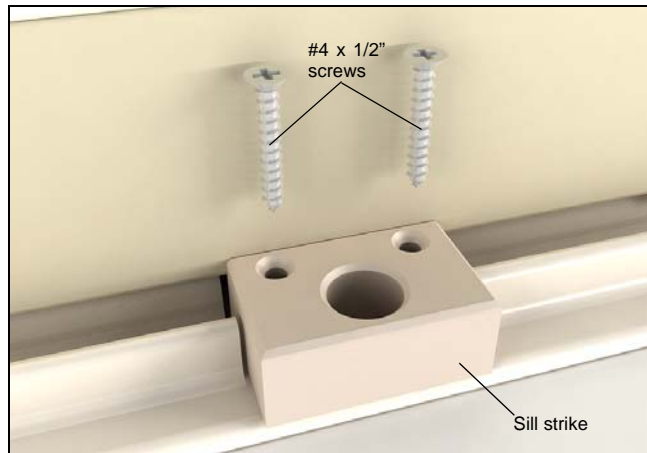


Figure 1

NOTE: For UIFD OXXO units the sill will need to be marked and routed for the sill strike. Measure from the passive panel side of the sill and make a mark on the sill screen track using the dimensions indicated below. Make another mark 1 1/4" (32) over from the first mark. See figure 1. for the area that needs to be removed with a router or rotary tool.

Unit Size (OXXO)	DIM (from passive panel side of sill)
CN 8 - 0	46 7/16" (1180)
CN 10 - 0	58 7/16" (1484)
CN 10 - 8	62 7/16" (1586)
CN 12 - 0	70 7/16" (1789)
CN 14 - 0	82 7/16" (2094)

Install the Screen Stop

1. Remove a screw from the head jamb passive side screen track nearest the center. See figure 2.



Figure 2

2. Line up the flange on the screen stop where the screen tracks intersect and install the #6 x 1" PH screw. See figure 3.



Figure 3

3. To complete installation of the OXXO screen kit install a #7 x 1/2" screw into the predrilled hole for clad units and with a #6 x 1" screw for wood units.

Install the Screen

See unit sliding screen instructions for installing the screen.

- [11708610 - Ultimate Sliding Screen](#)
- [11701015 - Standard Sliding Screen](#)