

Clad Magnum Tilt-Turn/Hopper

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Clad Magnum Tilt-Turn/Hopper

Unit Features

Clad Magnum Tilt-Turn: CMTT

Clad Magnum Hopper: CMHOP

NOTE: Clad Magnum Hopper not available with CE mark.

Frame:

- Frame thickness: 3 1/16" (78).
- Sill thickness: 1 11/16" (43).
- Frame width: 2 13/32" (61), 4 9/16" (116).

Sash:

- Sash, Stile and Rail thickness: 2 1/4" (57).
- Interior glazed.

Hardware:

- Tilt-Turn: Multi-point locking hardware with Bronze pistol grip handle.
 - Optional Hardware Color: White, Satin Chrome, Solid Brass, Bronze keyed or White keyed handle.
 - Optional Features: turn restrictor, security key or additional scissor stay.
- Tilt-Turn Keyed Stationary: Key operated lock allows authorized swing only.
- Hopper: Bronze pistol grip handle.
 - Optional Hardware Color: White, Satin Chrome, or Solid Brass.
 - Tilt Stay - Limiter on Hopper.

Weather Strip:

- Weather Strip: Resilient leaf type gasket. Color: Black.

Insect Screen:

- Standard screen frame is roll formed aluminum
- Aluminum surround to match exterior frame clad color
- Screen Mesh:
 - Standard: Charcoal Fiberglass
 - Optional: Charcoal High Transparency Fiberglass Mesh, Charcoal Aluminum Wire, Black Aluminum Wire, Bright Aluminum Wire, or Bright Bronze Aluminum Wire

Glass and Glazing:

- Glazing Seal: Silicone glazed.
- Glazing Type: Clear glass, optional glass types: Low E2 Argon, Low E3 Argon, Low E2/ERS Argon or air, Low E3/ERS Argon or air, Laminated, Tempered, Obscure, Bronze tint, Gray tint, and Reflective Bronze.
- Optional Glazing available: Low E1 Argon, Low E3 Argon, 1" Tripane Low E1 outer piece and Low E1 Argon inner piece, 1" Tripane Low E2 outer piece and Low E2 Krypton-Argon inner piece, 1" Tripane Low E3 outer piece and Low E1 Krypton-Argon, clear, tints, tempered, obscure, decorative glass options and others.
- Insulating glass will be altitude adjusted with capillary tubes for higher elevations.

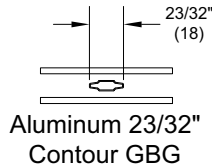
CE Optional Glazing:

- Glazing Method: Insulating
- Glazing Seal: Silicone glazed
- Standard glass is 7/8" (22) insulating Low E2 Argon or Air
- Optional dual glazing available: Low E1 argon or air, Low E3 Argon or air, Low E2/ERS Argon or air, clear, laminated clear and tints, tempered, sandblasted
- Optional 1" Tripane glass types: Low E1/E1 Argon or Krypton-Argon, Low E2/E2 Argon or Krypton-Argon, Low E3/E1 Argon or Krypton-Argon
- Glass panes available in 3, 4, and 6 mm thicknesses
- Laminated panes available in 7.0 and 7.8 mm thicknesses
- Glazing will be altitude adjusted for higher elevations, Argon, Argon-Krypton, and Krypton gas not included

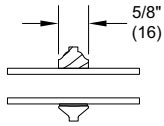
Standard Divided Lites



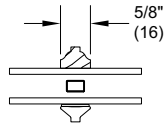
Insulating Glass



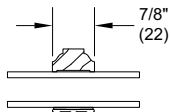
Aluminum 23/32"
Contour GBG



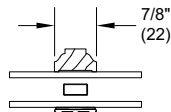
5/8" SDL



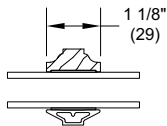
5/8" SDL
W/Spacer



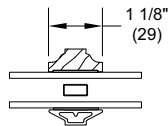
7/8" SDL



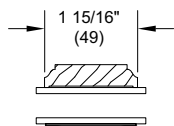
7/8" SDL
W/Spacer Bar



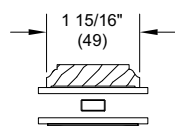
1 1/8" SDL



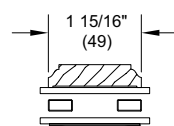
1 1/8" SDL
W/Spacer Bar



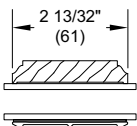
1 15/16" SDL



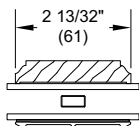
1 15/16" SDL
W/One Spacer Bar



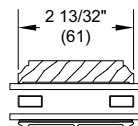
1 15/16" SDL
W/Two Spacer Bars



2 13/32" SDL

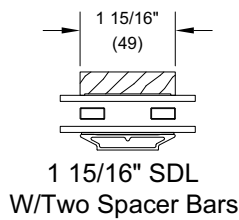
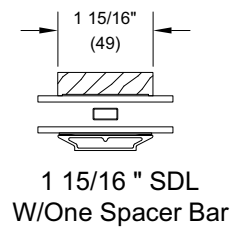
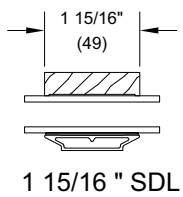
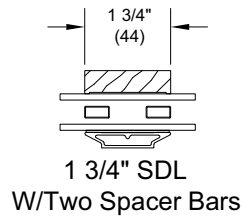
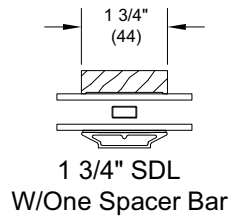
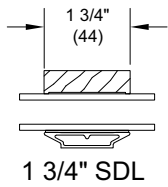
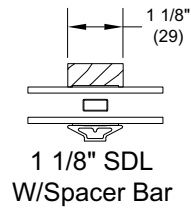
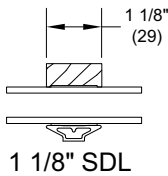
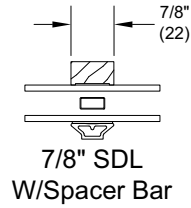
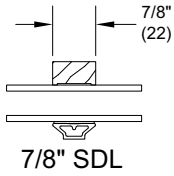
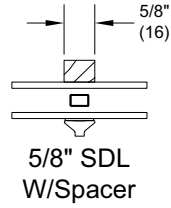
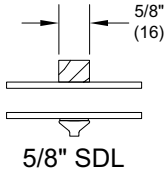


2 13/32" SDL
W/One Spacer Bar



2 13/32" SDL
W/Two Spacer Bars

Optional Interior Square Simulated Divided Lites



Minimum and Maximum Measurements / Certified Sizes and Ratings

| Minimum and Maximum Guidelines | | | | | | | | | |
|--------------------------------|---------------------------------------|---------------------|-------|--------|-------|---------------------|--------|--------|--------|
| Unit Type | | Min Frame Size Unit | | | | Max Frame Size Unit | | | |
| | | Width | | Height | | Width | | Height | |
| | | in | mm | in | mm | in | mm | in | mm |
| Magnum Hopper | Insulating Glass 7/8" (22) or 1" (25) | 23 | (584) | 19 1/2 | (495) | 71 | (1803) | 59 1/2 | (1511) |

| CE Minimum and Maximum Guidelines | | | | | | | | | |
|--|---------------------------------------|---------------------|-------|--------|-------|---------------------|--------|--------|--------|
| Unit Type | | Min Frame Size Unit | | | | Max Frame Size Unit | | | |
| | | Width | | Height | | Width | | Height | |
| | | in | mm | in | mm | in | mm | in | mm |
| Clad Magnum Tilt Turn/Inswing Casement | Insulating Glass 7/8" (22) or 1" (25) | 20 | (508) | 24 | (610) | 48 | (1219) | 72 | (1829) |

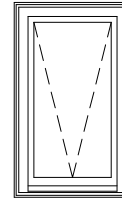
| Product | Air Tested to psf | Water Tested to psf | Structural Tested to psf | Certification Rating | Design Pressure (DP) | Max Overall Width | | Max Overall Height | |
|-----------------------|-------------------|---------------------|--------------------------|----------------------|----------------------|-------------------|--------|--------------------|--------|
| | | | | | | in | mm | in | mm |
| Clad Magnum Hopper | 1.57 | 6.06 | 60.19 | CW-PG40-AP | 40 | 65 | (1651) | 49 | (1245) |
| Clad Magnum Tilt Turn | 1.57 | 6.06 | 60.19 | CW-PG40-DAW | 40 | 49 | (1245) | 73 | (1854) |

| Product | Air Tested to psf | Water Tested to psf | Wind Load Resistance to psf | Certification Rating | Design Pressure (DP) | Max Overall Width | | Max Overall Height | |
|------------------------------|-------------------|---------------------|-----------------------------|----------------------|----------------------|-------------------|--------|--------------------|--------|
| | | | | | | in | mm | in | mm |
| Clad Magnum Inswing Casement | 1.57 | 4.18 | 62.66 | CW-PG40-C | 40 | 49 | (1245) | 73 | (1854) |

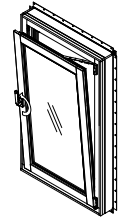
NOTE: For CE ratings, please refer to CE Performance Section.

Unit Operation

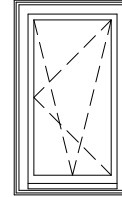
| Tilt-Turn Handle Location | | | |
|---|---------------|--------------------------------------|--------|
| Frame Size Height 2 13/32" Jamb Unit | | Handle Height from Bottom of Sash | |
| 24" - 27 7/8" | (610-708) | 7 7/16" | (189) |
| 27 15/16" - 35 3/4" | (710 - 908) | 11 1/16" | (281) |
| 35 13/16" - 43 5/8" | (910 - 1108) | 17" | (432) |
| 43 11/16" - 51 1/2" | (1110 - 1308) | 20 15/16" | (532) |
| 51 9/16" - 75 1/8" | (1310 - 1908) | 22 7/8" | (581) |
| 75 3/16" - 96" | (1910 - 2489) | 40 1/16" | (1018) |



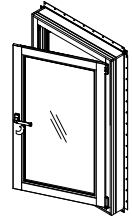
Hopper



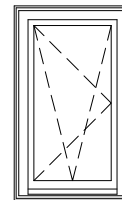
Tilt position



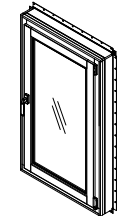
Left



Turn position



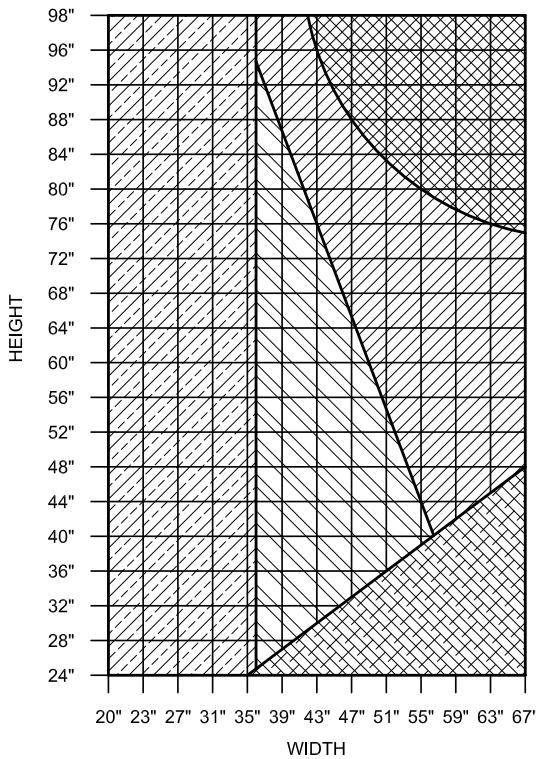
Right



Lock position

NOTE: All operations viewed from exterior.

Hardware Size Chart

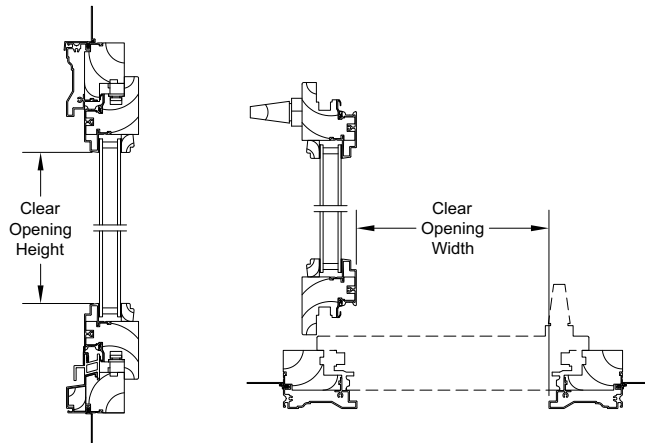


| LEGEND | |
|--------|---|
| | FOR UNITS IN THIS SIZE RANGE CONTACT MARVIN WINDOW ARCHITECTURAL DEPARTMENT |
| | UNITS IN THIS SIZE RANGE REQUIRE ADDITIONAL SCISSOR STAY HARDWARE |
| | ADDITIONAL OPTIONAL SCISSOR STAY AVAILABLE |
| | ADDITIONAL SCISSOR STAY NOT AVAILABLE UNDER 36" |
| | NOT AVAILABLE |

Measurement Conversions

Scale: 1 1/2" = 1' 0"

| UNIT WITH 2 13/32" JAMB | | Width | | Height | |
|---|-----------------|-----------|-------|----------|-------|
| From | To | in | mm | in | mm |
| Rough Opening | | | | | |
| OM of Frame | Rough Opening | + 1 | (25) | + 1/2 | (13) |
| Masonry Opening w/out BMC | Rough Opening | + 1/2 | (13) | + 1/4 | (6) |
| Masonry Opening w/CBMC | Rough Opening | -2 1/8 | (54) | -1 11/16 | (43) |
| Masonry Opening w/Flat Casing | Rough Opening | -5 1/2 | (140) | -3 3/8 | (86) |
| Masonry Opening w/BMC (all sides) | Rough Opening | -2 1/8 | (54) | -2 3/8 | (60) |
| Masonry Opening w/Flat Casing (all sides) | Rough Opening | -5 1/2 | (140) | -5 1/4 | (133) |
| Glass Size - IG | Rough Opening | + 9 | (229) | + 8 1/2 | (216) |
| Glass Size - SG | Rough Opening | + 8 13/16 | (224) | + 8 5/16 | (211) |
| OM of Sash | Rough Opening | + 3 13/16 | (97) | + 3 5/16 | (84) |
| Sash | | | | | |
| OM of Frame | OM of sash | -2 13/16 | (71) | -2 13/16 | (71) |
| Daylight Opening | OM of sash | + 6 5/16 | (160) | + 6 5/16 | (160) |
| Aluminum Frame Screen / Energy Panel | | | | | |
| OM of Frame | OM of Screen/EP | -6 5/8 | (168) | -5 5/16 | (135) |
| Daylight Opening | OM of Screen/EP | -8 3/4 | (222) | -8 1/4 | (210) |



Net Clear Opening:

Rough Opening Width - 7 1/8" (181)

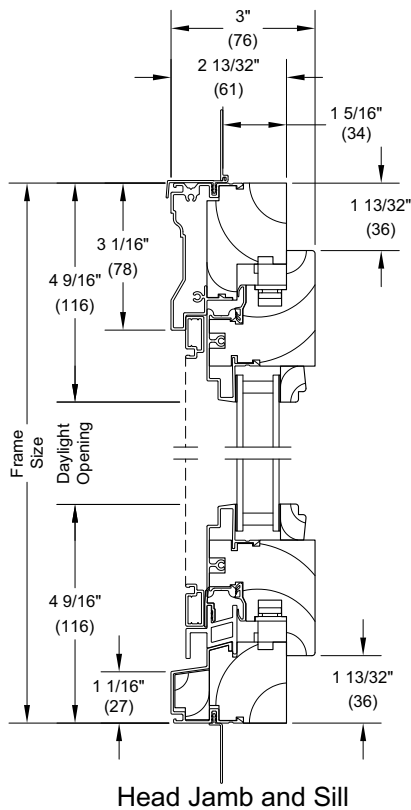
Rough Opening Height - 6" (152)

Clad Magnum Tilt-Turn/Hopper

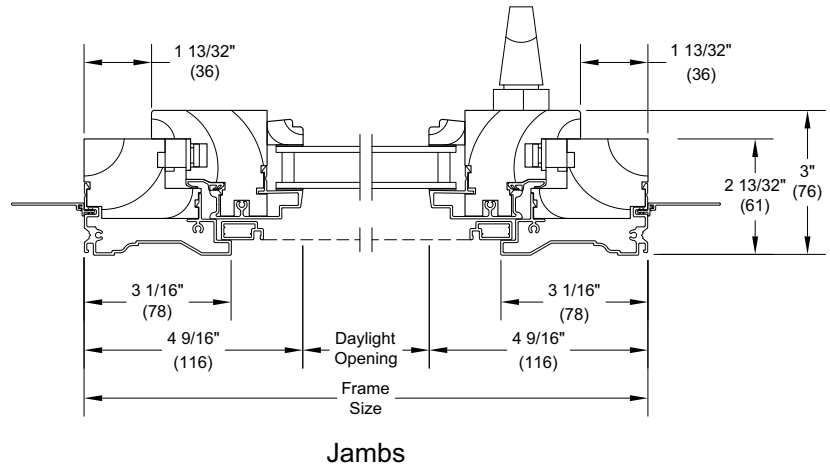
Section Details: Operating

Scale: 3" = 1' 0"

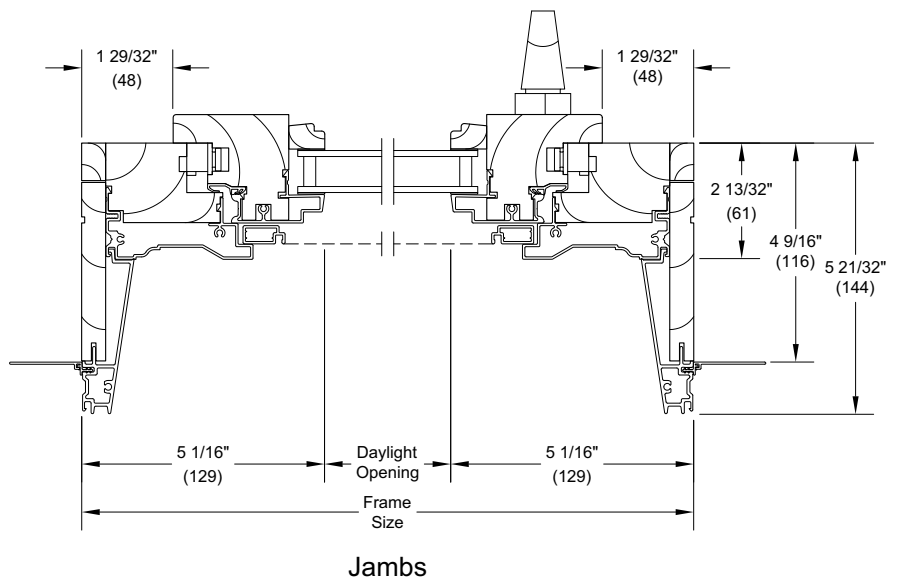
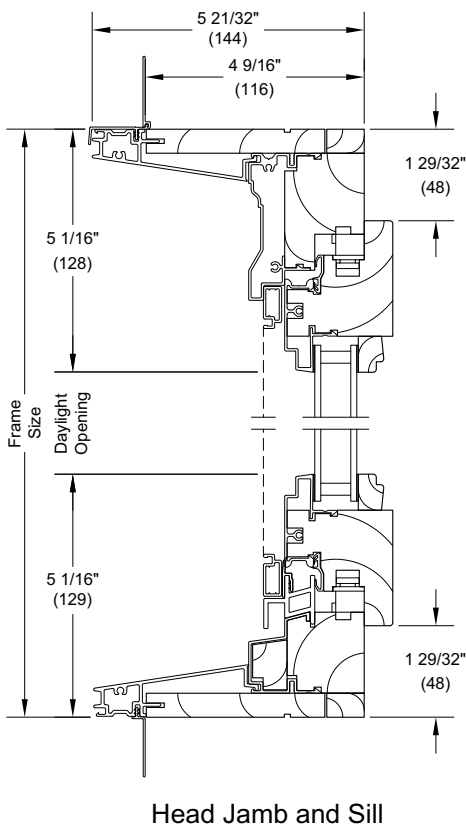
Operating - 2 13/32" Jamb



NOTE: Handle location shown is for Magnum Tilt-Turn. Handle is centered on the top rail for Hopper operation



Operating - 4 9/16" Jamb

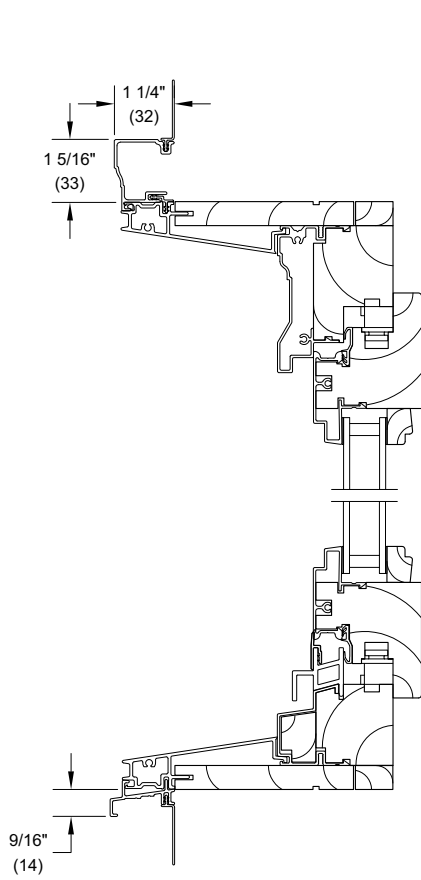


Clad Magnum Tilt-Turn/Hopper

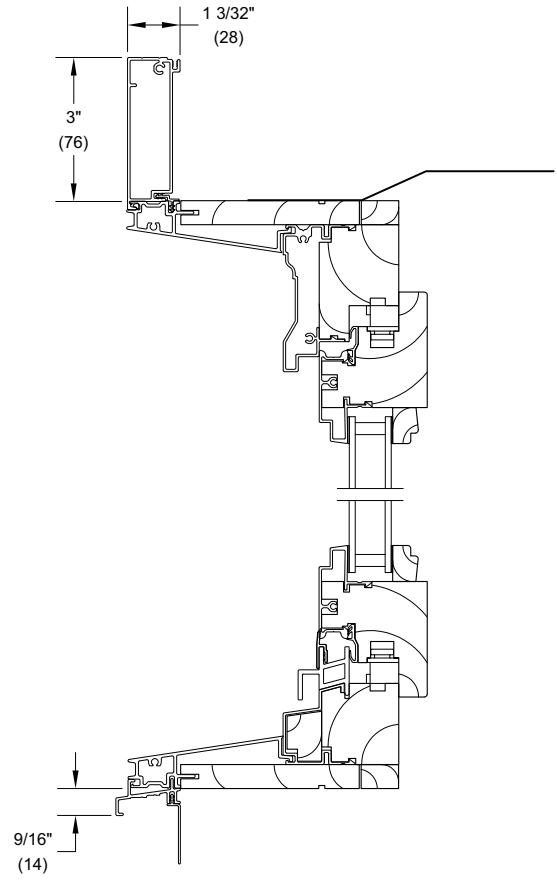
Section Details: Casing Options

Scale: 3" = 1' 0"

4 9/16" Jamb



Head Jamb and Sill
with Clad Brick Mould Casing



Head Jamb and Sill
with Clad Flat Casing

Section Details: Mullions

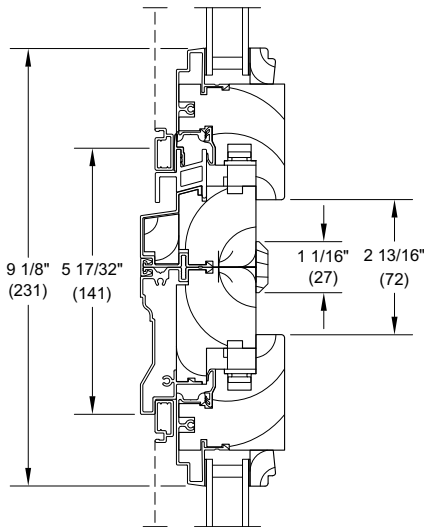
Scale: 3" - 1' 0"

Jamb Extension Policy for Multiples Assemblies

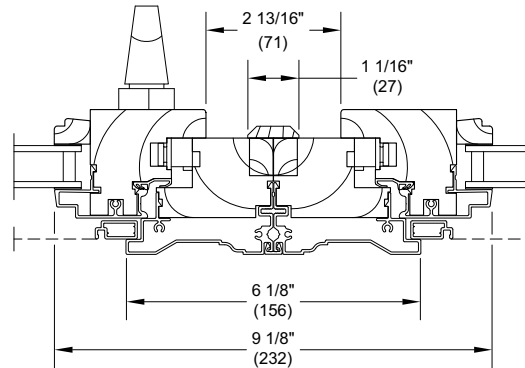
To provide the necessary structural integrity for multiple width and height assemblies, 4 9/16" (116) exterior jamb extensions must be applied around the perimeter and between the shortest intermediate mulls.

Total assembly Rough Opening or Masonry Opening must be specified to assure individual unit sizes will be appropriately calculated.

**Operating
2 13/32" Jamb**

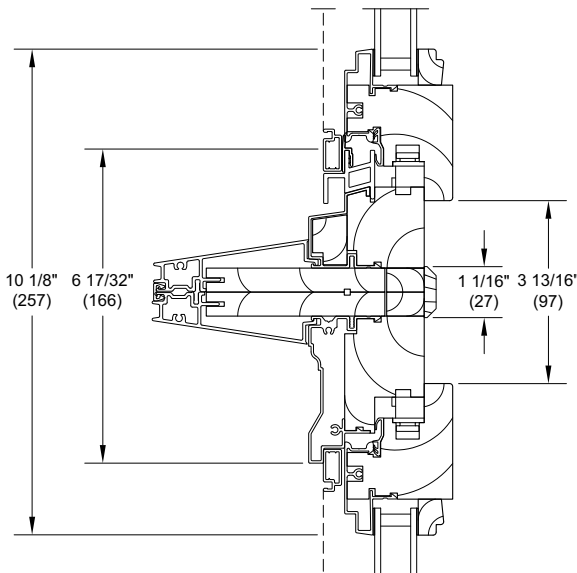


Horizontal Mullion

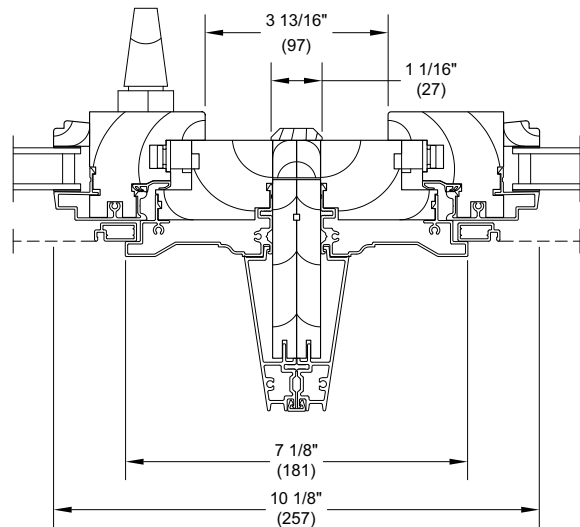


Vertical Mullion

**Operating
4 9/16" Jamb**



Horizontal Mullion



Vertical Mullion

CE Mulling Options will match UCA family mulling rules:

- Mullered assemblies up to 64" (1626) x 71 1/8" (1807) as 1H x multi-width
- Mullered assemblies with 1" (25) LVL or 3/8" (10) aluminum mull reinforcement up to 122" (3099) x 104 1/4" (2648) as a multi-wide or multi-high assembly