Installation Bracket Instructions

YOU WILL NEED TO SUPPLY
Safety glasses  Hearing protection  Phillips screwdriver  Hammer

1. Attach installation brackets on all sides of frame with #7 x 5/8” screws at 4” (102) to 6” (152) from corner. Minimum of two per side. All others evenly spaced at 16” (406) - 18” (457) apart. Minimum of two per side. See illustration 1. Attach bracket so that no less than three holes extend past the interior of the frame.  

![Diagram 1](image1.png)

**NOTE:** This hole is for URCA units.

2. With a maximum of 1/2” (13) Rough Opening gap at point of attachment bend installation brackets around the framing studs. Attach with #8 x 1 1/2” screw. See illustration 2.

![Diagram 2](image2.png)

**NOTE:** Numbers listed in parentheses ( ) are metric equivalents in millimeters rounded to the nearest whole number.  
**ATTENTION:** Specifications and technical data are subject to change without notice.

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