Before You Begin
The Marvin Clad Ultimate Glider XX configuration secondary sash features an optional sash pull handle that must be field applied. The sash pull can be installed at a convenient location of your choice along the jamb side stile.

You Will Need to Supply
Phillips screwdriver  Awl
Drill with a 7/64" bit

NOTE: Numbers listed in parentheses ( ) are metric equivalents in millimeters rounded to the nearest whole number.

1. Open the primary sash 1" (25) and then slide the secondary sash over 12" (305).

2. Fold the template at the dotted line and place the template at a convenient location along the stile. Mark the location of the screws, 7/8" (22) from the edge of the stile, with an awl. Pre-drill the holes with a 7/64" bit. See figure 1. Use a Phillips screwdriver and supplied screws to secure the handle to the sash.

NOTE: Do not install secondary handle in alignment with operating sash latch.

Screw holes are exactly 3" (76) apart.