CHAPTER 1

INTRODUCTION

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INTRODUCTION TO THIS MANUAL

Manual Objectives

Use of this manual will better enable you to:

- reduce customer service costs
- determine and select components needed for replacement

Intended Audience

This manual is primarily intended for people who:

- provide service to customers
- order replacement components
- need further product knowledge

This manual may be of special interest to:

- training managers
- direct order entry personnel
- distributor personnel
- dealers
- anyone who services Marvin Window and Door products

Sources of Additional Help

Customer Service Bulletin No. 67 Terminology Clarification

- Obsolete – Non current part but still available
- Discontinued – Parts that are no longer available

Questions regarding Marvin window or door products can be addressed to the following:

Your Distributor_____

HOW TO USE THIS MANUAL

***The online version of this document is the document of record and will be the most current version*.**

Specification and technical data are subject to change without notice.

This manual is designed to make Marvin Window and Door replacement part information easy to find and utilize. Used in conjunction with the Marvin Architectural Detail Manual and the Marvin Price Guide, it will provide a library of information on Marvin products.

Each chapter of the parts manual has a Table of Contents. The line entries are linked to that specific page for assistance in locating necessary information for component replacement.

Ordering Information

- Numbers in parentheses ( ) following measurements, are metric equivalents in millimeters rounded to the nearest whole number.
- All handing information is viewed from the exterior unless otherwise stated.
- All obsolete parts listed are subject to availability.
- NA denotes product No Longer Available.
- All measurements listed in this manual are fractions rounded to the nearest 32nd of an inch. They are intended for reference only when ordering a replacement part. If the exact measurement is required, please contact your Marvin sales or service representative.

Trademarks Information

The following trademarks are referenced in this manual:

LEXAN is a registered trademark of General Electric Company.

TotalHome is a registered trademark of Honeywell.

Flexacron is a registered trademark of Pittsburgh Paint and Glass Industries, Inc.

LoĒ-180 ™ and LoĒ^2-272 ™ are a trademark of Cardinal Glass Company.

Freight

A customer may request any service offered by U.P.S., U.S. Postal Service, or Federal Express, however, the customer will be charged for actual shipping costs. In the event Marvin is providing the replacement parts, Marvin will determine which method of shipping is most appropriate to meet the customer's needs.

Marvin Order Entry (MOE)

Distributor MOE personnel may enter non-warranty replacement parts and pieces by referencing the part or profile number and the description.

Standard and Select Colors

Standard and select colors are referenced throughout this manual. They include the following colors:

Clad Colors Standard				
Stone White (SW)	Bahama Brown (BN)	Bronze (BZ)	Pebble Gray (PB)	Evergreen (EG)
Clad Select Colors				
Arctic White (AR)	Sierra White (SA)	Sherwood Green (SR)	Ebony (EB)	Coconut Cream (CO)
Hampton Sage (HS)	French Vanilla (FV)	Cashmere (CS)	Cascade Blue (CC)	Wineberry (WB)
Cadet Gray (CG)	Cobalt Blue (CB)	Desert Beige (DB)	Cumulus Gray (CU)	

Pricing

Pricing information (former blue pages) is located online on the resource page when you select the Parts tab/Marvin Parts. It is available in two formats, Excel worksheet and PDF. The worksheet may be saved to your files and manipulated as it meets your individual needs. Prices are subject to change without notice.

How to Submit Suggestions

Comments or suggestions regarding this publication can be directed to: Technical Publications, Marvin Windows and Doors, P.O. Box 100, Warroad, MN 56763 or call (218) 386-1430 or 1-800-346-5044.

MARVIN WINDOWS AND DOORS ABBREVIATIONS

Following are common abbreviations used by Marvin throughout their literature.

ACT	Active
ADH	Adhesive
ADL	Authentic Divided Lite
AL	Aluminum
ALP	Alpine
ARG	Argon
ASSY	Assembly
AST	Astragal
BA	Bare
BAL	Balance
BDL	Bundling
BEV	Bevel
BG	Beige
BK	Black
BMC	Brick Mould Casing
BN	Brown
BRKT	Bracket
BS	Brass
BTM	Bottom
BULLN	Bullnose
BULLNS	Bullnose Stop
BUMP	Bumper
BZ	Bronze
C	Clad
CH	Charcoal
CHDL	Curved Handle
CHNL	Channel
CIRHDL	Circular Handle
CKRL	Check Rail
CL	Clear
CLIP	Clip
CN	Call Number
CNRDRV	Corner Drive
CNRKEY	Corner Key
COMB	Combination
COMP	Complete
CONN	Connector, Connect(ing, ed, s, ion)
COTT	Cottage
COV	Cover
CRKHDL	Crank Handle
CSECT	Cross Section
CSG	Casing
CTR	Center
CTRSW	Center Swing
CTUBE	Capillary Tube
CWALL	Curved Wall
DB	Dead Bolt
DCAP	Drip Cap
DES	Designer
DESC	Description
DG	Direct Glaze
DIM	Dimension
DO	Daylight Opening
DRSWP	Door Sweep
DSP	Display
DUM	Dummy
DUSTB	Dust Block
DUSTP	Dust Plug
EGR	Egress
EHD	Extra Heavy Duty
EP	Energy Panel (RDGs)
ESPAG	Espagnolette
EXC	Exclusive
EXP	Expander
EXT	Exterior
EXTR	Extrusion
FAST	Fastener
FBRGLS	Fiberglass
FCSG	Flat Casing
FILL	Filler
FIN	Finish
FJ	Finger Joint
FLASH	Flashing
FLIHDL	Flip Handle
FLIM	Friction Limiter
FLNG	Flange
FREXP	Frame Expander
FREXT	Frame Extension
FRP	Fiberglass Reinforced Plastic
FWALL	Flat Wall
GBAR	Guide Bar
GL	Glass
GLAZ	Glazing (or Glaze, Glazed)
GLBD	Glazing Bead
GRIL	Grille
GROM	Grommet
GS	Glass Size
GSKT	Gasket
HCLIP	Hardware Clip
HCOV	Hardware Cover
HD	Head, Heavy Duty
HDJB	Head Jamb
HDL	Handle
HDLNR	Head Jamb Liner
HDWE	Hardware
HGE	Hinge
HGEARM	Hinge Arm
HSCR	Half Screen
I	Inswing
IEP	Interior Energy Panel
IG	Insulating Glass
ILCK	Interlock
INACT	Inactive
INS	Insulating
INSRT	Insert
INT	Interior
ISSTP	Inside Stop
ITRIM	Interior Trim
JB	Jamb
JBLNR	Jamb Liner
JBSTP	Jamb Stop
JE	Jamb Extension
KA	Keyed Alike
KD	Knocked Down
KEEP	Keeper
KEY	Keyed
L	Left
LEV	Lever
LEX	Lexan
LF	Lineal Foot
LGTH	Length
LH	Left Hand
LHI	Left Hand Inswing
LHO	Left Hand Outswing
LIN	Lineal
LL–UR	Lower Left – Upper Right
LO	Lever Operator
LNR	Liner
LOCK	Lock
LS	Lever Set
MCLIP	Masonry Clip
MISC	Miscellaneous
ML	Multi–lock
MM	Millimeter
MO	Masonry Opening
MOLD	Moulding
MP	Multi–point
MSRY	Masonry
MTHDW	Mounting Hardware
NA	Not Available, Not Applicable
NFIN	Nailing Fin
NRP	Non–removable Pin
O	Outswing/Stationary
OMF	Outside Measurement of Frame
OMS	Outside Measurement of Sash
OPCOV	Operator Cover
OPER	Operator (or Operating, Operation)
OS	Outside
OM	Outside Measurement
PAN	Panel
PASS	Passage
PB	Pebble
PFLEX	Polyflex
PH	Phillips Head
PICT	Picture/View
PKG	Package
PLT	Plate (Plated)

MARVIN WINDOWS AND DOORS ABBREVIATIONS

Following are common abbreviations used by Marvin throughout their literature.

PR	Primed
PO	Passage Only
PR	Pair
PRMY	Primary
PTSTP	Part Stop
PSYS	Panning System
R	Right
RCEP	Receptacle
RCVR	Receiver
REG	Regular
REM	Remote
REPL	Replacement
RETPL	Retainer Plate
REV	Revision/Revised
RH	Right Hand
RHI	Right Hand Inswing
RHO	Right Hand Outswing
RO	Rough Opening
ROLL	Roller
ROSE	Rosette
ROTO	Roto Gear
RP	Removable Pin
SALCK	Sash Lock
SALFT	Sash Lift
SAPVT	Sash Pivot
SASH	Sash
SASTAY	Sash Stay Guide
SASTP	Sash Stop
SATRK	Sash Track
SCR	Screen
SCRW	Screw(s)
SCRCH	Screen Channel
SCRCHBL	Screen Channel Block
SCRCL	Screen Cloth
SDJB	Side Jamb
SDL	Simulated Divided Lite
SDLT	Sidelite
SEQ	Sequential
SG	Single Glazed
SGL	Single
STI	Stationary Inswing
SILCOV	Sill Cover
SILHRN	Sill Horn
SILL	Sill
SILLN	Sill Nosing
SILLNR	Sill Liner
SILTRK	Sill Track
SIZE	Size
SLD or SB	Solid (Brass)
SNUB	Snubber
SO	Sash Opening
SPC	Spacer
SPLI	Spline
SQFT	Square Foot
SRND	Surround
SS	Single Strength/ Stainless Steel
SSILL	Subsill
ST	Stationary
STD	Standard
STM	Storm
STO	Stationary Outswing
STP	Stop
STP	Safe–T–Plus
STRHDL	Straight Handle
STRK	Strike
STRKPL	Strike Plate
SU	Setup
THRES	Threshold
TRAN	Transom
UL–LR	Upper Left–Lower Right
VNL	Vinyl
W	Wood
W/O	Without
WH	White
WS	Weatherstrip
X	Operator
ZC	Zinc
ZYD	Zinc Yellow Dichromate