



GENERAL PAINTING / STAINING INSTRUCTIONS

Alternate Wood Species: Mahogany, Oak (White and Red), Cherry, Douglas Fir and Western Red Cedar (Exterior trim and selected other components)

ATTENTION: Immediately following installation, all bare wood windows and doors must have a top quality finish applied to the exterior and interior surfaces. Periodically refinish as needed to avoid damage to the wood parts.

CAUTION: When applying a finish, it is imperative that you do not come in contact with weatherstrip, vinyl, plastic, metal or any other non-wood parts. Do not apply a finish to any surface which has an abrasive or sliding contact with another surface. Solvents in paints, stains and varnishes will cause plastic or vinyl parts, in particular, to become brittle and require replacement. Do not use cleaners containing abrasives or solvents on Marvin products. Clean with mild detergent and warm water.

IMPORTANT: Clean and dry bare wood surfaces before applying your choice of finish. Remove handling marks, debris, or effects of exposure to moisture by sanding lightly with 220 or 320 grit sandpaper.

Do not paint over aluminum cladding.

Stain or clear coat finishes are not recommended for exterior wood window and door surfaces. Do not apply lacquer or varnishes over primed parts.

Marvin treats exposed millwork on windows and doors with a water repellent wood preservative. If any portion of the millwork is cut off or otherwise disturbed, untreated wood will be exposed to the elements and may deteriorate. **Untreated wood must be protected** by a water repellent wood preservative which contains at least 0.5% IPBC. Apply as recommended by the treatment manufacturer. Failure to retreat properly or adequately voids warranty.

EXTERIOR: Mahogany

PAINTING: First apply a good quality clear sanding sealer to the exterior surface. Sand surface lightly with 220 or 320 grit sandpaper and clean before applying primer and paint. Use only a high-quality oil base or latex paint. To provide good adhesion of paint, a compatible prime coat should be applied. This does not apply to muntin bars, SDL (simulated divided lite) or ADL (authentic divided lite). Apply one coat of primer and two coats of top quality paint according to the paint manufacturer's instructions.

STAINING: Marvin does not recommend the use of a film forming finish/sealer. If staining, use a high quality penetrating stain that includes a water repellent, wood preservative and UV blocker. It is the consumer's responsibility to choose a high quality stain and follow the recommended application and maintenance instructions provided by the stain manufacturer to minimize wood degradation.

Paint or stain with sash or panels open (or removed) and do not close until thoroughly dry. Lap the finish coat 1/16" onto the glass for a proper moisture seal.

INTERIOR: Oak (White or Red) or Mahogany

PAINTING: Before applying paint, varnish, polyurethane, etc., apply a good quality clear sanding sealer to the interior surface. However, if the customer desires a stained finish to the interior, **the stain must be applied prior to the sanding sealer.** Follow manufacturer's instructions, sand sealer surface lightly with 220 or 320 grit sandpaper and clean before applying paint, varnish, etc. Use only a high-quality oil base or latex paint. To provide good adhesion of paint, a compatible prime coat should be applied. Apply one coat of primer and two coats of top quality paint according to the paint manufacturer's instructions.

STAINING: Apply stain according to the manufacturer's instructions. Apply as many coats of stain as necessary to achieve the desired color. Care should be taken so stain does not wick behind the muntin bar or into the glass rabbet. After the stain is thoroughly dry, apply a sanding sealer. Sand sealer surface lightly with a 220 or 320 grit sandpaper and clean before applying varnish, etc. Apply at least two coats of varnish, or polyurethane.

Paint or stain with sash or panels open (or removed) and do not close until thoroughly dry.

EXTERIOR: Douglas Fir or Western Red Cedar*

PAINTING: Use only a high-quality oil base or latex paint. To provide good adhesion of paint, a compatible prime coat should be applied. This does not apply to muntin bars, SDL (simulated divided lite) or ADL (authentic divided lite). Apply one coat of primer and two coats of top quality paint according to the paint manufacturer's instructions.

STAINING: Marvin does not recommend the use of stain or clear coat finishes on exterior surfaces.

Paint with sash or panels open (or removed) and do not close until thoroughly dry. Lap the finish coat 1/16" onto the glass for a proper moisture seal.

* Exterior trim and other selected components.

INTERIOR: Cherry or Douglas Fir

PAINTING: Use only a high-quality oil base or latex paint. To provide good adhesion of paint, a compatible prime coat should be applied. Apply one coat of primer and two coats of top quality paint according to the paint manufacturer's instructions.

STAINING: Apply stain according to the manufacturer's instructions. Apply as many coats of stain as necessary to achieve the desired color. Care should be taken so stain does not wick behind the muntin bar or into the glass rabbet. After the stain is thoroughly dry, apply at least two coats of sealer (ie: varnish, polyurethane).

Paint or stain with sash or panels open (or removed) and do not close until thoroughly dry.

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