All Ultrex Jamb Extension Installation
Field Applied Instruction

NOTE: Usage date: Product ordered prior to September 2011, please refer to instruction part number 19970087.

- The following instruction details how to install 4 9/16" or 6 9/16" Integrity All Ultrex jamb extension in the field.
- All Ultrex jamb extensions features a curved barb fastening system that attaches the jamb to the interior kerf of the frame.

NOTE: Numbers listed in parentheses ( ) are metric equivalents in millimeters rounded to the nearest whole number.

You Will Need to Supply	
Safety glasses	1 1/8" finish nails with gun

CAUTION

Always practice safety! Wear the appropriate eye, ear, and hand protection, especially when working with power tools.

1. For jamb extension that is not pre-cut, cut each jamb extension 5/8" (16) shorter than the outside measurement of the frame. See figure 1.

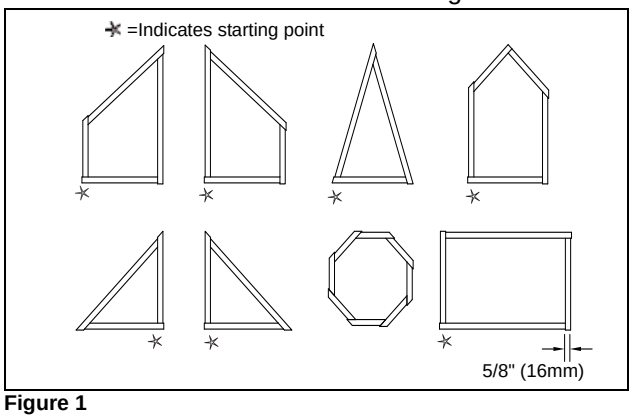

Figure 1

Tip

Apply pressure to the jamb extension while rotating the curved barb into the kerf. See figure 2.

2. Start at the corner indicated in figure 1, rotate the jamb extension to insert the curved barb into the interior kerf around the perimeter of the unit. See figure 2.

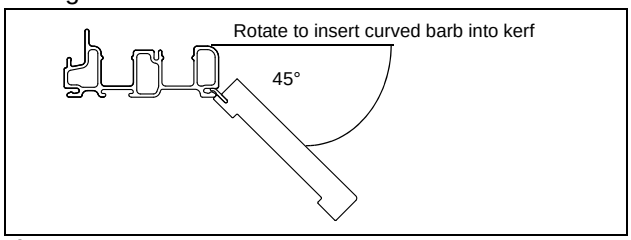

Figure 2

Tip

To prevent penetrating the interior surface with a nail, angle the nail gun slightly towards the exterior surface.

3. Use the finish nail gun to place two fasteners at each corner for 4 9/16"(116) extension, place three fasteners for 6 9/16"(167) extension.

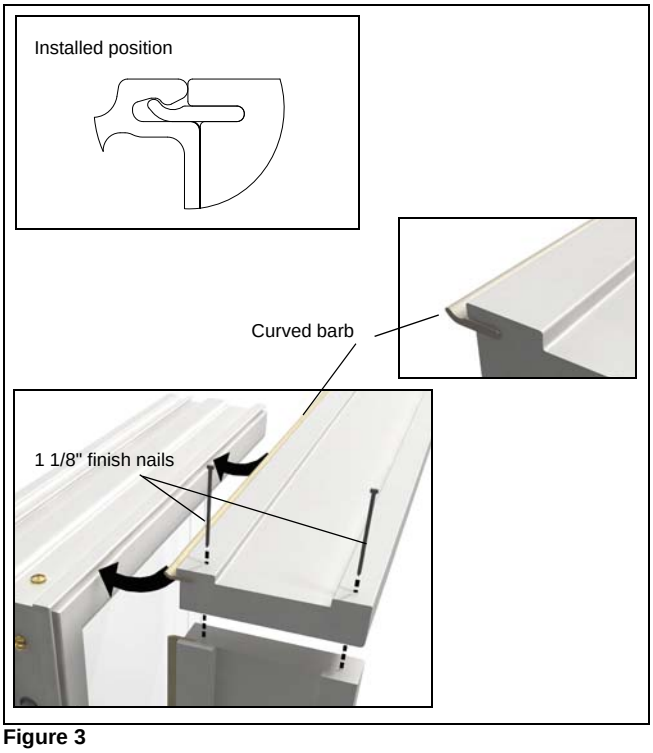

Figure 3