







Integrity Sustainability

Another Reason We're
Built to Perform

A history of integrity.

Eighty years of innovation and uncompromising product performance standards: that's the legacy of Marvin Windows and Doors. And it's why we build energy efficiency into every Integrity® from Marvin product.

industry firsts and commitment to community. Integrity

energy—and Integrity is energy efficient. Not only



Our windows and doors aren't just tough, they help you save energy. Integrity[®] from Marvin offers many products that meet or exceed federal ENERGY STAR auidelines.

Whether you're building new or looking to remodel with Integrity, there's never been a better time to purchase long-lasting, energy-efficient windows and doors that are Built to perform.®

In the end, that's our promise to you: durable, high-performance products that bring lasting value to your home.

Marvin actively participates within organizations that are leaders in green building:













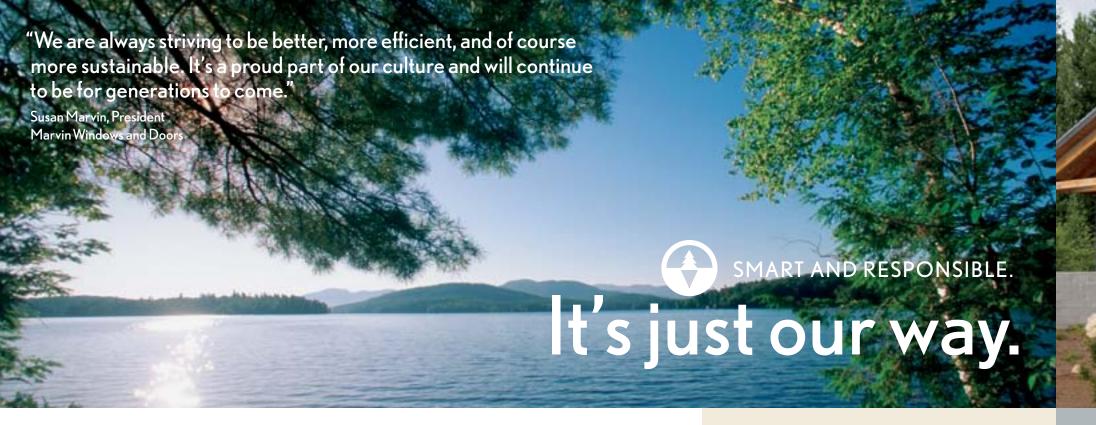






Good for you. Good for our forests."





Marvin and Integrity's award-winning efforts toward sustainability.

Minnesota Waste Wise Program:

Member and Honoree

TP3 Performer Award: Ripley, Tennessee Plant

The Minnesota Wastewater
Treatment Facility
Operational Award:

The Minnesota Pollution Control Agency Minnesota Governor's

Award: Awarded in 1996, 1999 and 2005

2007 Greener North Dakota

Award: Grafton, North Dakota Plant

2005 Company of the Year:

North Dakota Solid Waste and Recycling

Programs that make an impact.

The same commitment to quality that goes into our Integrity® Windows and Doors is also actively expressed in our communities every day.

Regional Forest Education: A children's program about the environment and forestry in which 4,000 seedlings are distributed to kids.

Community Emergency Management: Marvin employees share in this public-private emergency preparedness program.

School District Recycling: A public-private partnership with Warroad, MN, schools that helps promote recycling.

Solid Waste Reduction Partnership: Scrap wood from our manufacturing operations and local businesses is used for boiler fuel to prevent landfill disposal.

Minnesota 50 – Voluntary Pollution Prevention: Marvin exceeded the goal to reduce releases and offsite transfers of 17 chemicals. We maintain our achievements today.

Manufacturing green from materials.

Ultrex $^{\circ}$ is made from silica sand – a safe and abundant natural resource – and takes considerably less energy to create than many other window and door materials. The superior strength and durability of Ultrex creates a sustainable product that can outlast the competition.

The Ultrex manufacturing facility is in full compliance with the 1990 Clean Air Act and qualifies for the Maximum Achievable Control Technology (MACT) designation outlined by the Environmental Protection Agency (EPA).

Ninety-five percent of Volatile Organic Compounds (VOCs) created in the Ultrex manufacturing process are destroyed. Annual environmental plant audits for over 15 years help us meet or exceed our environmental goals.

We recycle 800 tons of aluminum, 300 tons of cardboard, 100 tons of plastic and 90 tons of paper each year.

We also reduced local energy consumption by utilizing our own generators during peak winter and summer days.

Our Fargo facility is ISO-9001-2000 and ISO-14001-2004 certified for both Quality Management and Environmental Management Systems.

Even our fleet of diesel trucks contain regulators to ensure our emissions are below required levels.

Integrity® from Marvin leads the way in helping you save energy.

We were the first major window and door manufacturer to offer energy-efficient $Lo\bar{E}^2$ glass and ENERGY STAR qualified performance on many of our standard windows and doors. And now Integrity offers $Lo\bar{E}^3$ -366® insulated glass with Argon gas. It adds improved solar and thermal protection by distinguishing between visible light and damaging UV and near-infrared rays to offer the ultimate glass performance.

Superior performance you can feel good about.

Ultrex[®] provides the longevity and continued performance you've been looking for. Windows and doors made with Ultrex resist heat distortion up to 350 degrees, has low conductivity and is corrosion resistant. Ultrex also offers superior durability and performance attributes over other window and door materials, which translates into long-lasting beauty and value.

Compared to vinyl and roll-form aluminum, Ultrex offers enhanced strength and stability. This means Integrity products are more durable and better equipped to resist damage, racking and out-of-square issues that can compromise installation and ultimately performance.

Ultrex also has an extremely low rate of thermal contraction and expansion. In fact, it expands and contracts at virtually the same miniscule amount as glass, resisting stress cracks and seal failures that can compromise energy efficiency.



"Integrity® windows played a key role in the success of this project. Instead of minimizing the number of windows, the durability and performance of Integrity allowed for more than 30 Integrity casement, awning and picture windows to be employed in various configurations that maximize the home's passive solar design and natural ventilation to reduce the heating and cooling costs."

Tom Kelly President of Neil Kelly Company Portland, OR

SEE MORE CASE STUDIES AT INTEGRITYWINDOWS.COM

We make products able to withstand the power of the great outdoors, while preserving the natural resources from which they were made.

TAX
CREDIT
UP TO
\$1,500
AVAILABLE

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- The Ultrex manufacturing facility is in full compliance with the 1990 Clean Air Act and qualifies for the Maximum Achievable Control Technology (MACT) designation outlined by the Environmental Protection Agency (EPA).
- Ninety-five percent of Volatile Organic Compounds (VOCs) created in the manufacturing process are destroyed.
- More than 15 years of annual environmental plant audits help us to meet or exceed our environmental goals.
- Our Fargo facility is ISO-9001-2000 and ISO-14001-2004 certified for both Quality Management and Environmental Management Systems.
- The insulated glass in our products contains 15% 33% recycled content.
- · Integrity offers ENERGY STAR qualified products

For more information, visit INTEGRITYWINDOWS.COM



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